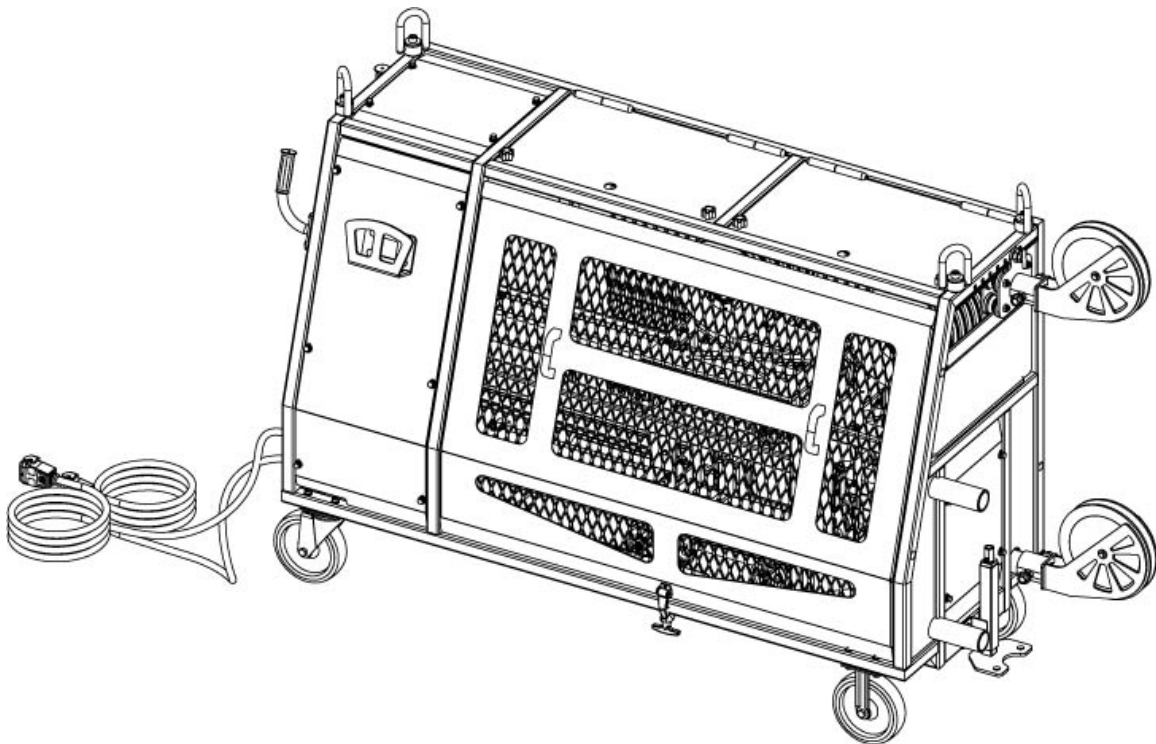




WS50-LE High Cycle Wire Saw
Stainless Steel – 5801622



Parts Manual

April 2020

Part Number 1802997

www.DiamondProducts.com

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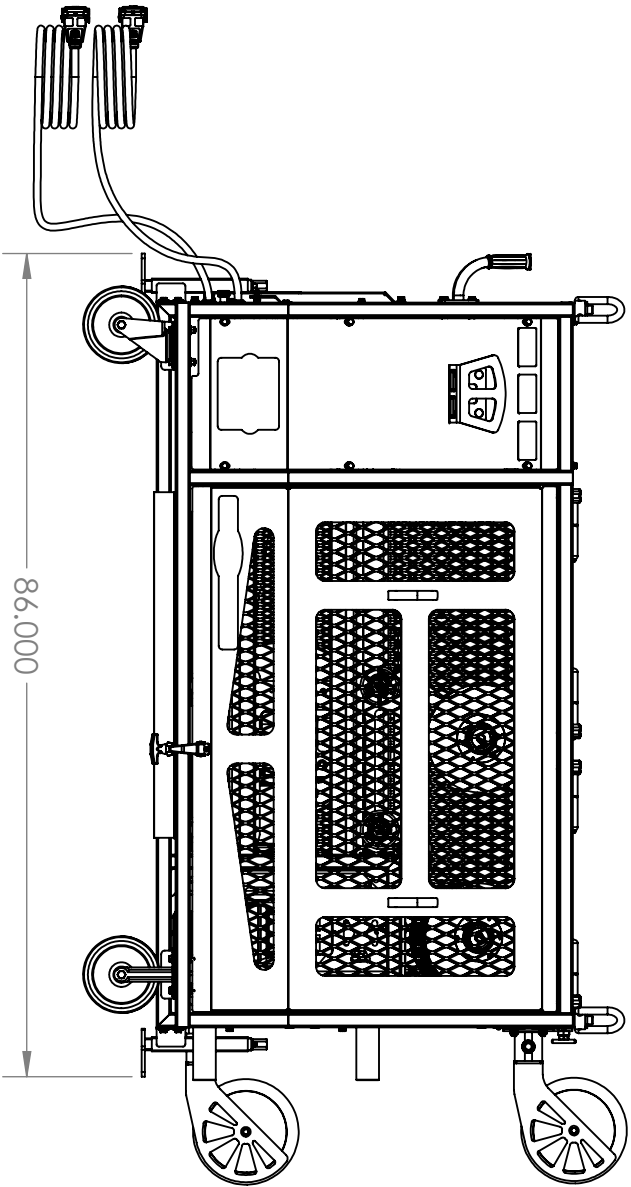
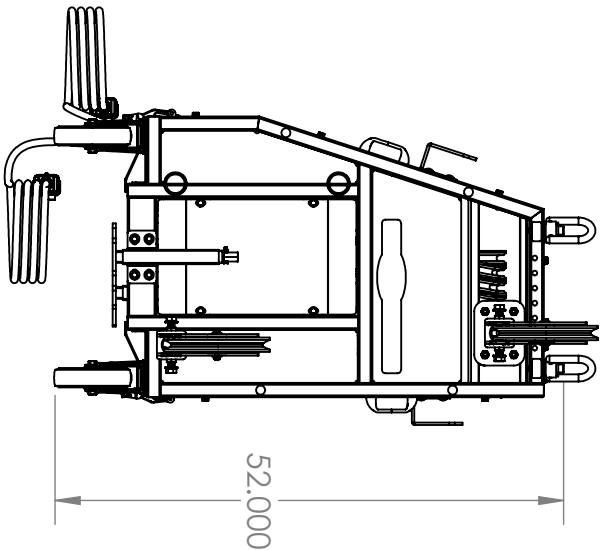
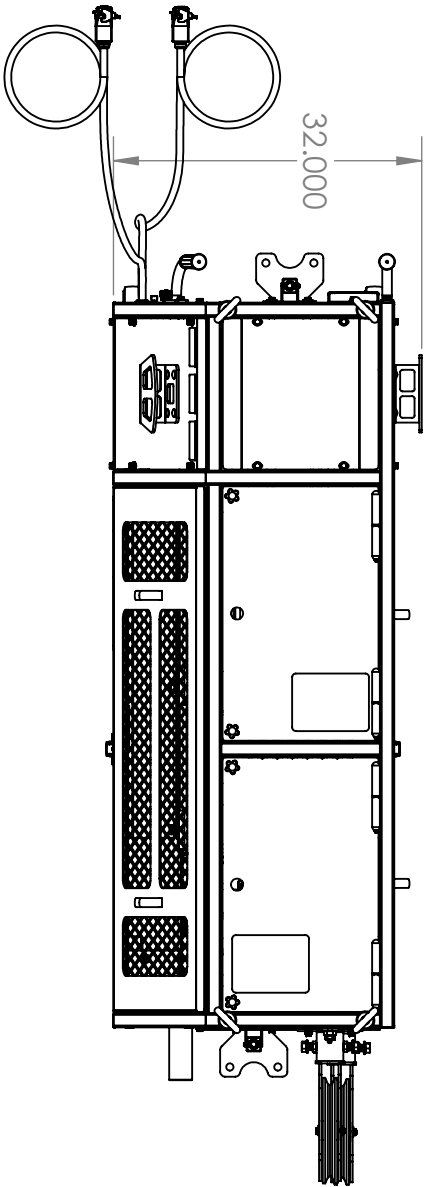
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WS50-LE

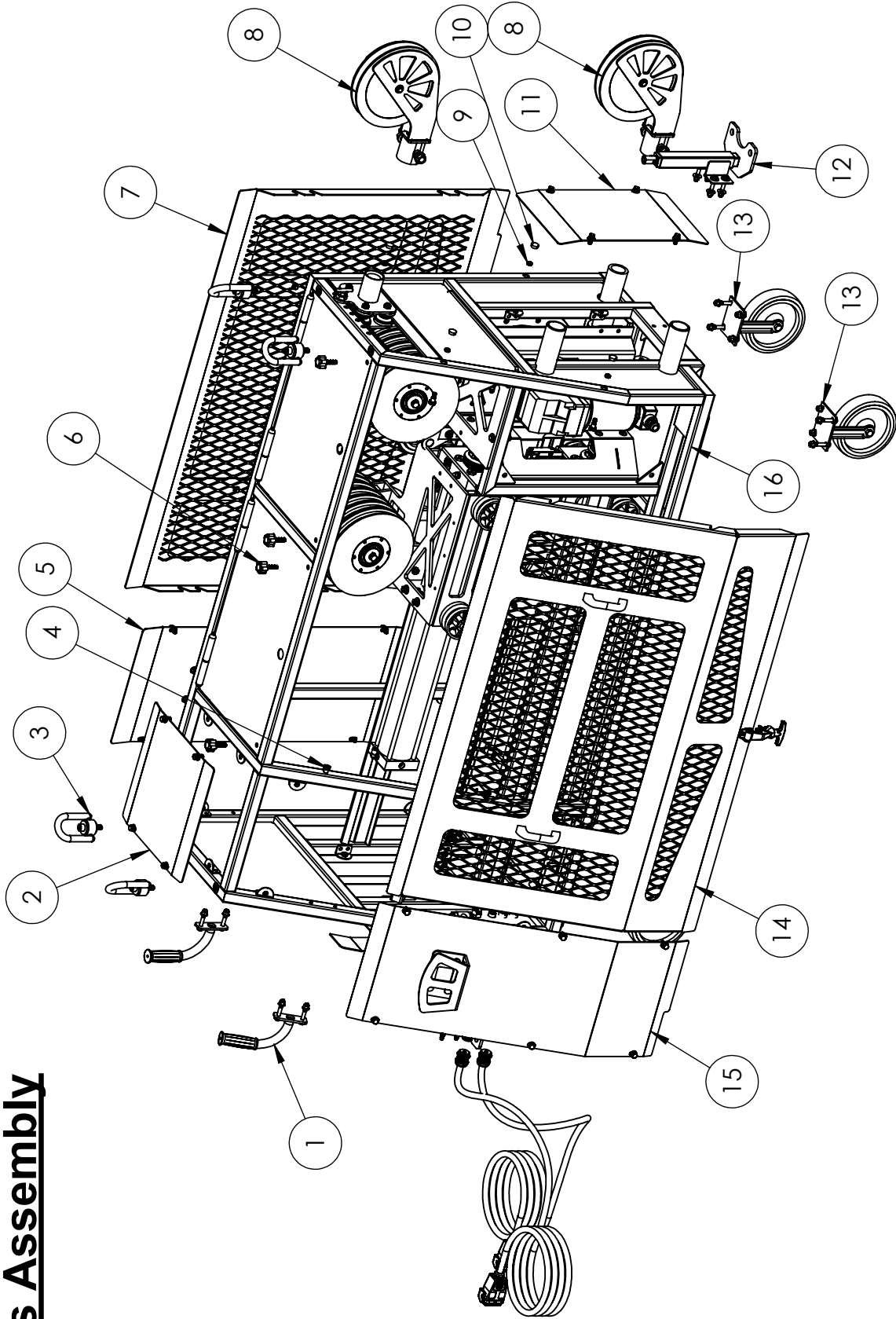
50 HP Stainless Steel High-Cycle Pneumatic Diamond Wire Saw

LENGTH	86.00"
WIDTH	32.00"
HEIGHT	52.00"
WEIGHT	1100 lbs.
POWER	50 HP
WIRE STORAGE	84.00'



Chassis Assembly

WS50-LE

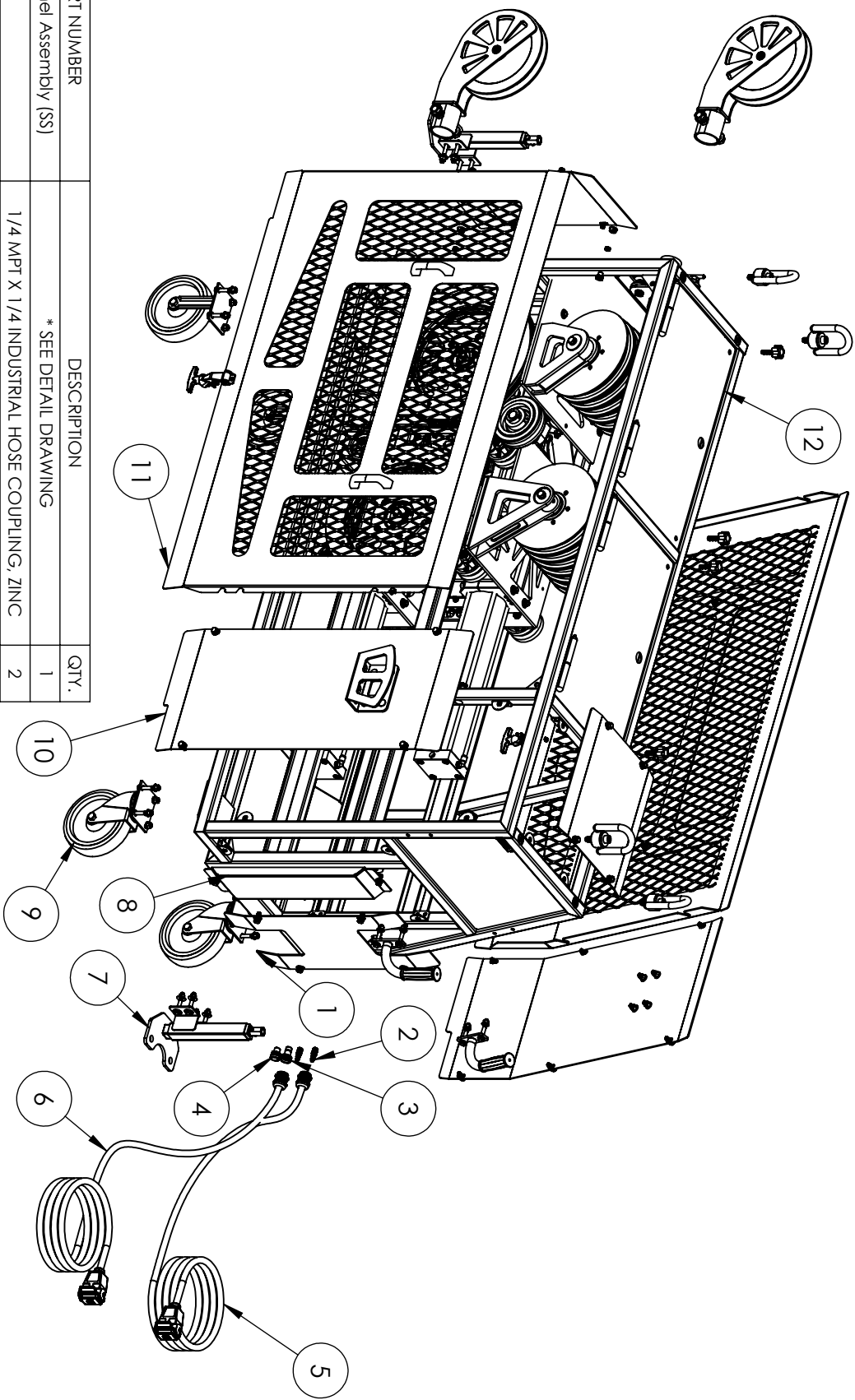


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Push Handle Assembly	* SEE DETAIL DRAWING	2
2	Top Panel, SS	* SEE DETAIL DRAWING	1
3	2505919	Steel Hoist Ring, 1/2"-13 x 1.00"	4
4	2902193	1/2 x 1/2 Shoulder Bolt, SS	8
5	Left Side Body Panel (SS)	* SEE DETAIL DRAWING	1
6	2506896	5 Point Lock Knob, 3/8-16	4
7	Left Door Assembly	* SEE DETAIL DRAWING	1
8	6070892	Guide Wheel Assembly, WS50-LW	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
9	2901988	3/8-16 Nylon Insert Thin Nut	8
10	2506845	Locking Panel Plug	8
11	Front Body Panel Assembly (SS)	* SEE DETAIL DRAWING	1
12	6070352	Jack Stand Assembly	2
13	Fixed Caster Assembly	* SEE DETAIL DRAWING	2
14	Right Door Panel	* SEE DETAIL DRAWING	1
15	Right Body Panel Assembly (SS)	* SEE DETAIL DRAWING	1
16	6070920	WS50-LW Frame	1

Chassis Assembly (Alt.)

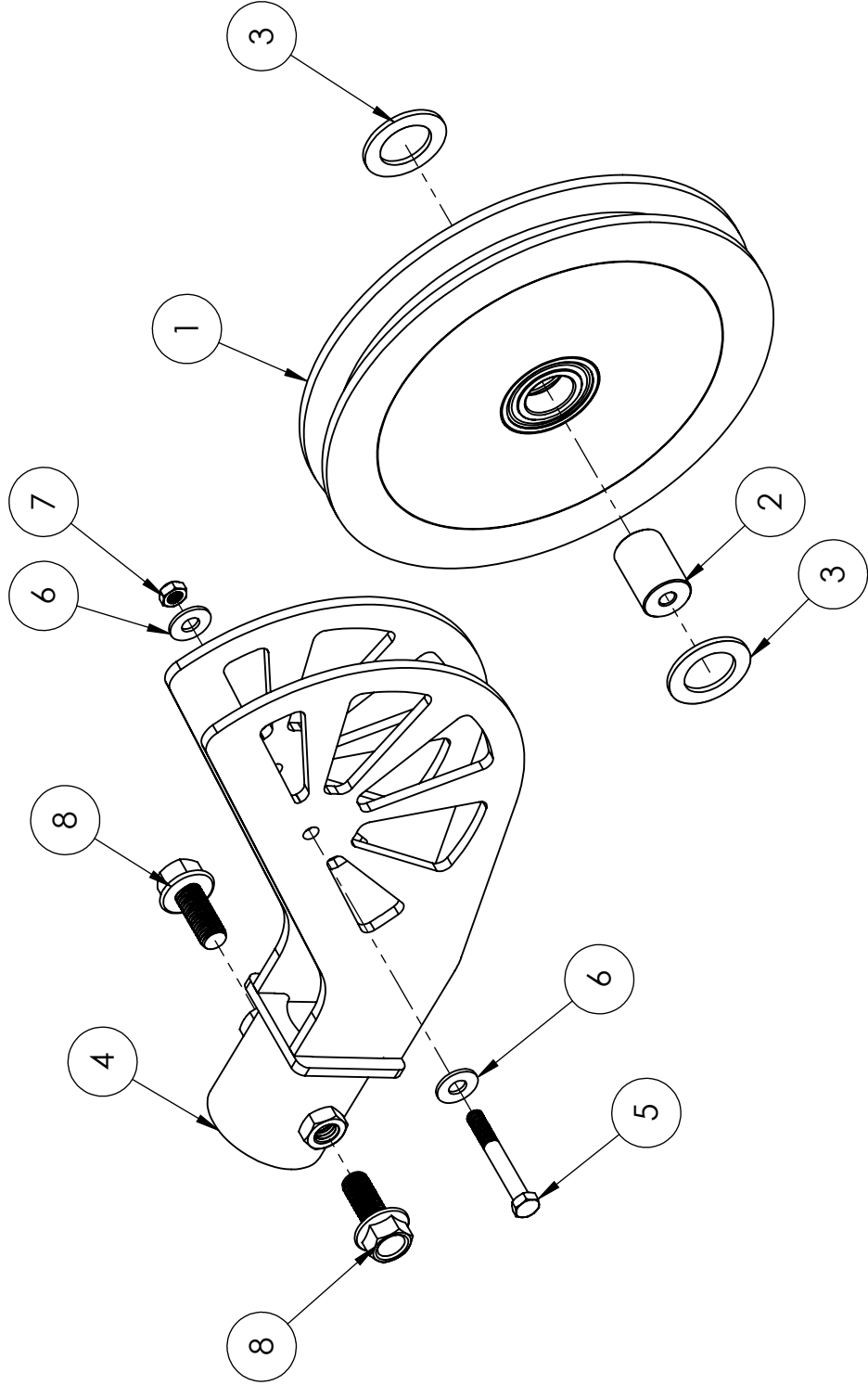
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Rear Body Panel Assembly (SS)	* SEE DETAIL DRAWING	1
2	3202768	1/4 MPT X 1/4 INDUSTRIAL HOSE COUPLING, ZINC	2
3	3202081	Fitting, 3/4" F. Garden to 3/8" M. Pipe	1
4	3200596	Fitting, 3/8" MPT to 3/4" F. Garden Hose	1
5	4647139	50' Power Cord, 700hz Complete	1
6	4647170	50' Power Cord, 700hz	1
7	6070352	Jack Stand Assembly	2
8	Rear Removable Guard Assembly	* SEE DETAIL DRAWING	1
9	Swivel Caster Assembly (Left)	* SEE DETAIL DRAWING	1
10	Left Side Body Panel (SS)	* SEE DETAIL DRAWING	1
11	Left Door Assembly	* SEE DETAIL DRAWING	1
12	6070920	WS50-LW Frame	1

Directional Idler Wheel Assembly

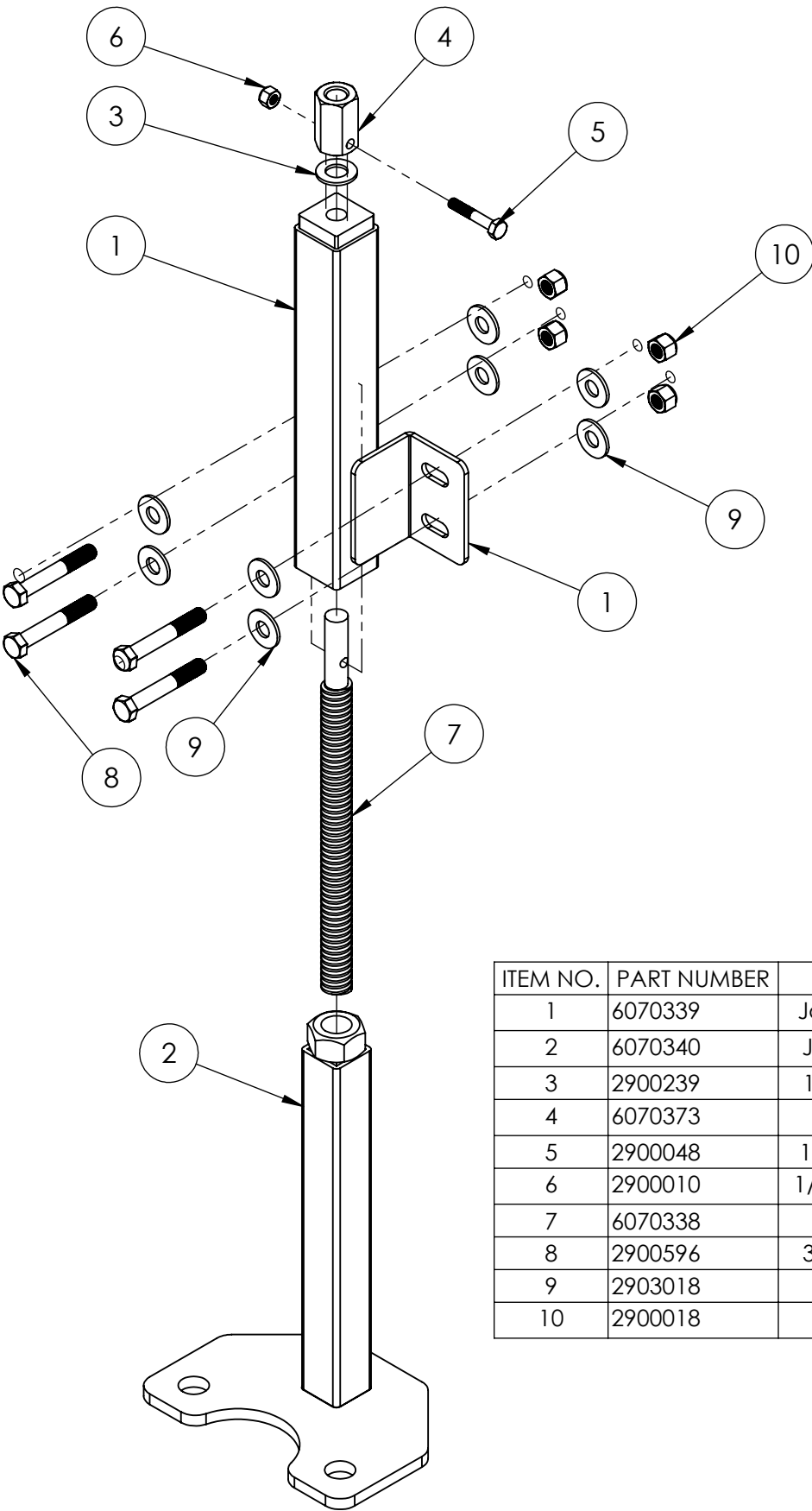
Stainless Steel - 6070892



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070937	11" Poly Wheel W/Bearings	1
2	6070891	Shaft, 30mm OD x 42mm L	1
3	2506782	Oil-Embedded Thrust Bearing	2
4	6070845	Guide Wheel Frame, SS	1
5	2900028	3/8-16 x 2.75" HHCS	1
6	2903018	USS 3/8" Flat Washer	2
7	2901988	3/8-16 Nylon Insert Thin Nut	1
8	2900164	Cap Screw, Flange Hd., 5/8-11 x 1-1/2"	2

Anchoring Jack Assembly

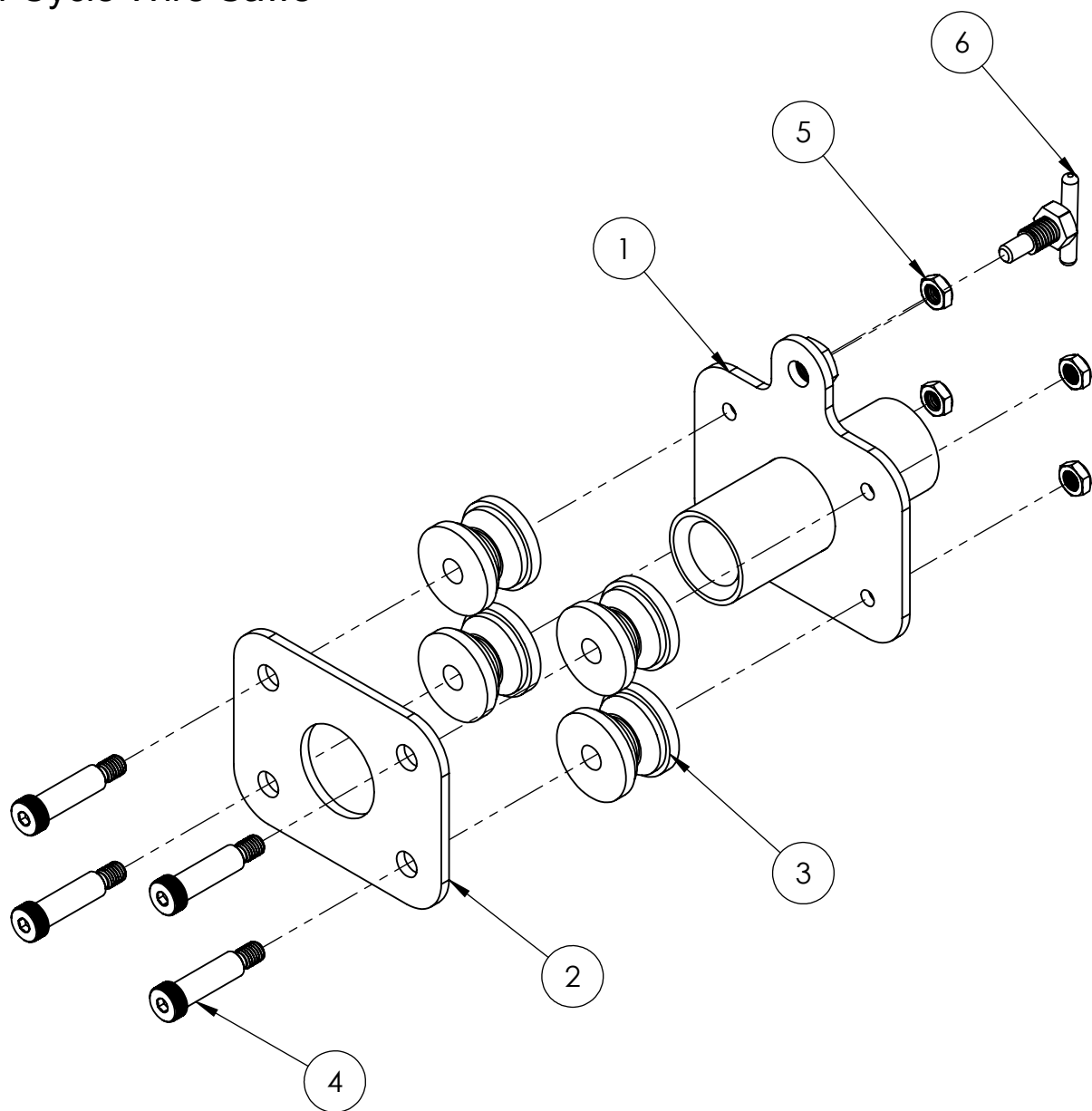
Wire Saws - 6070352



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070339	Jack Assembly, Outer Cylinder	1
2	6070340	Jack Assembly, Inner Cylinder	1
3	2900239	1/2 FRICTION WASHER-NYLON	1
4	6070373	Jack Assembly Nut	1
5	2900048	1/4-20 x 1.50" HHCS (Grade 5)	1
6	2900010	1/4-20 Nylon-Insert Hex Locknut	1
7	6070338	3/4-6 ACME ROD, R.H.	1
8	2900596	3/8-16 x 2.50" HHCS (Grade 5)	4
9	2903018	USS 3/8" Flat Washer	8
10	2900018	3/8-16 Nylon Lock Nut	4

Slide Box Assembly

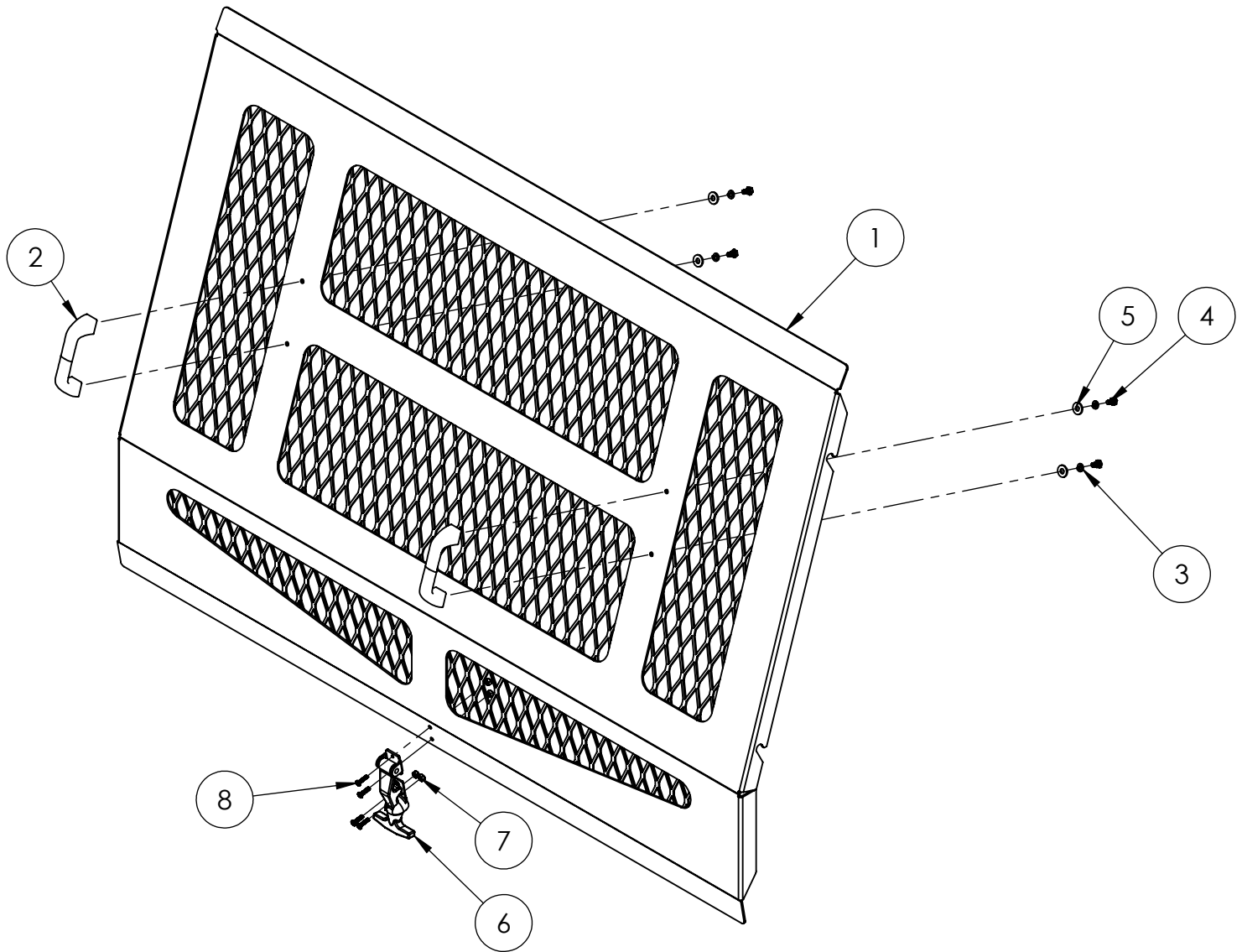
High-Cycle Wire Saws



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070705	Slide Box, Front Weldment	1
2	6070707	Slide Box Rear Plate	1
3	6070308	2.25" V-Groove Wheel	4
4	2802289	5/8 x 2.00 Shoulder Bolt (SS)	4
5	2900543	1/2-13 Nylon Inster Hex Nut, Thin	4
6	6070930	T-Bolt, 5/8-11	1

Right Door Assembly

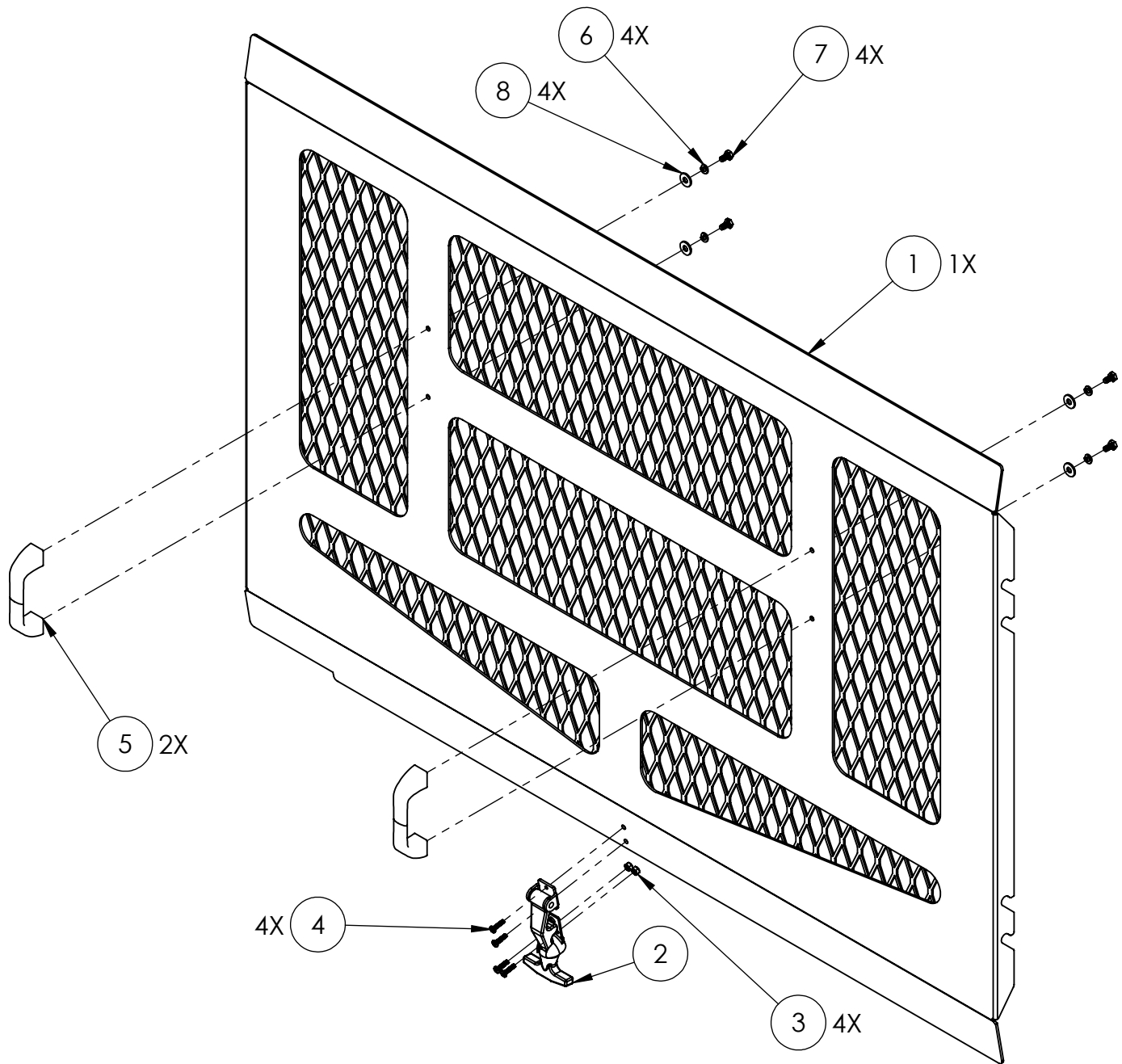
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070907	Right Door Weldment	1
2	2505879	Pull Hand, Plastic Load Rated	2
3	2900024	1/4" Split Lock Washer	4
4	2900082	1/4-20 x .500" HHCS	4
5	2900126	1/4" USS Flat Washer	4
6	2505921	Rubber Draw Latch, Metal Strike	1
7	2900688	10-32 Nylon-Insert Hex Locknut	4
8	2900689	#10-32X3/4" PHC	4

Left Door Assembly

WS50-LE

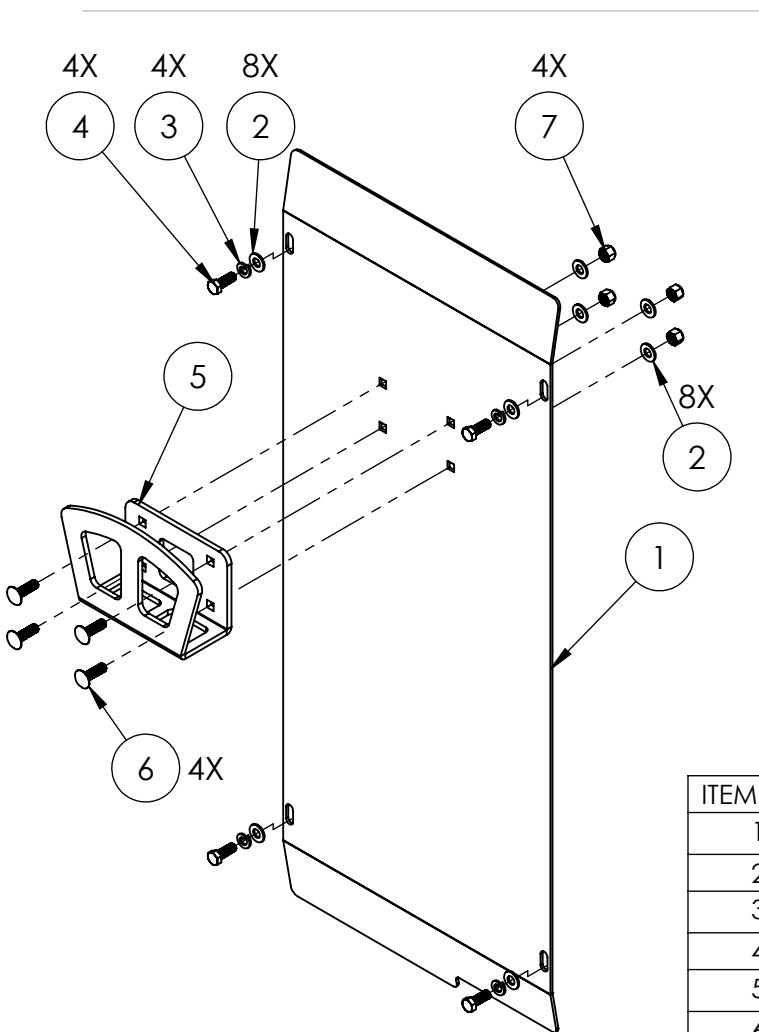
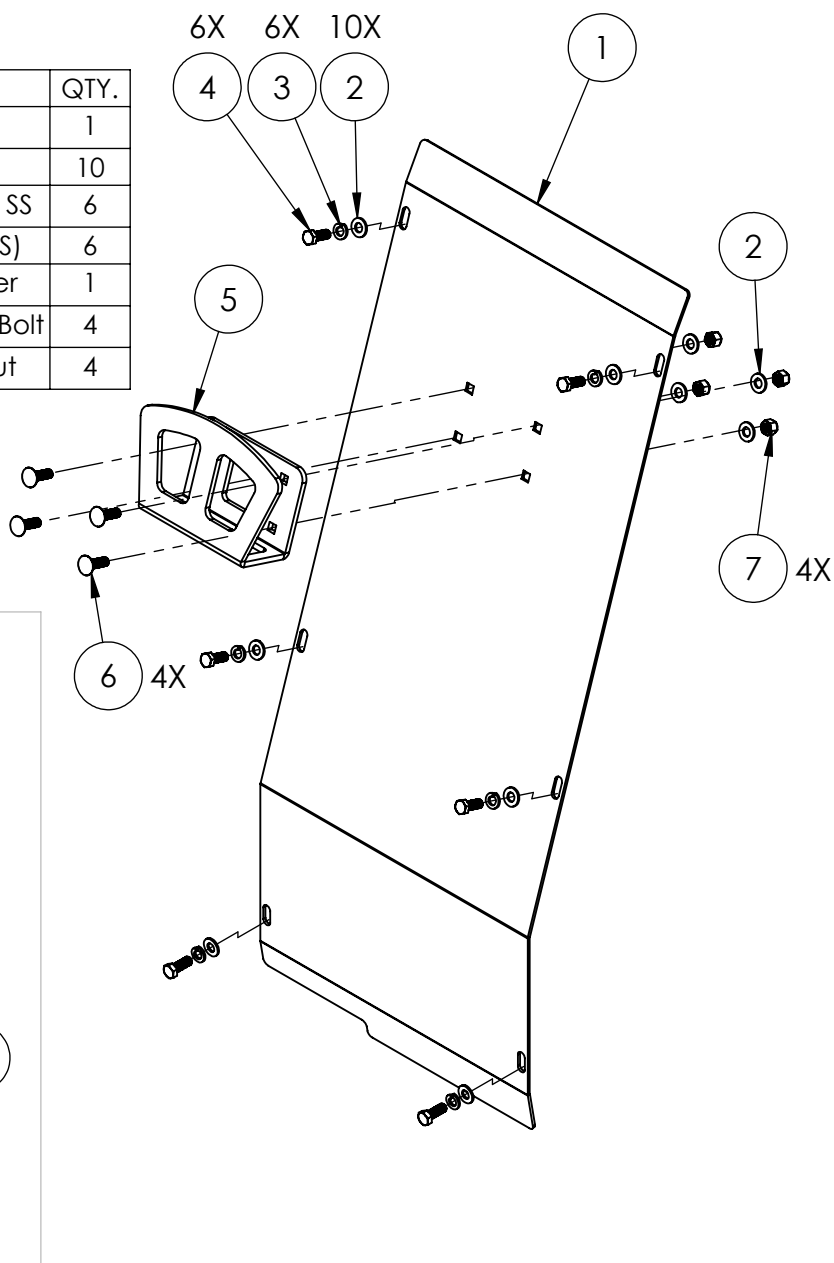


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070908	Left Door Panel	1
2	2505921	Rubber Draw Latch, Metal Strike	1
3	2900688	10-32 Nylon-Insert Hex Locknut	4
4	2900689	#10-32X3/4" PHC	4
5	2505879	Pull Hand, Plastic Load Rated	2
6	2900024	1/4" Split Lock Washer	4
7	2900082	1/4-20 x .500" HHCS	4
8	2900126	1/4" USS Flat Washer	4

Rear Left & Right Body Panels

WS50-LE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070903	Body Panel, Right	1
2	2902185	3/8 SAE Washer, SS	10
3	2902186	3/8 Split Lock Washer, SS	6
4	2902187	3/8-16 x 1.00 HHCS (SS)	6
5	6071003	Cable & Hose Hanger	1
6	2903037	3/8-16 x 1.25 Carriage Bolt	4
7	2900018	3/8-16 Nylon Lock Nut	4

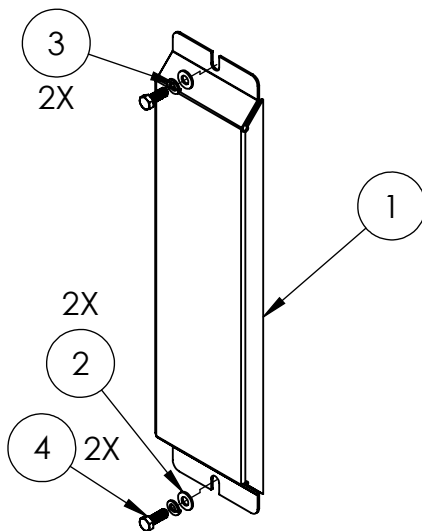
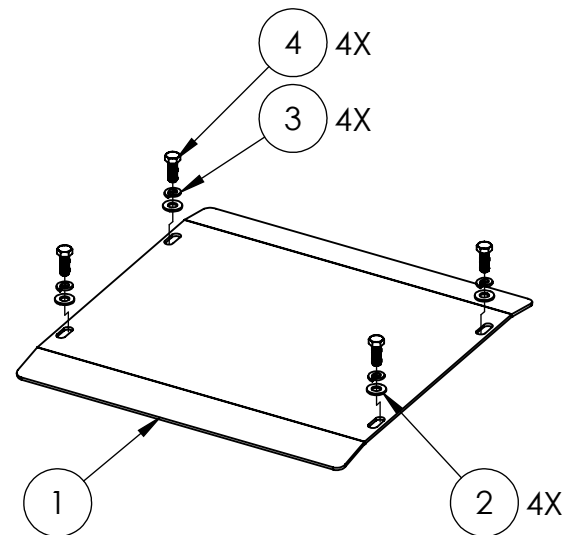


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070901	Body Panel, L Side	1
2	2902185	3/8 SAE Washer, SS	8
3	2902186	3/8 Split Lock Washer, SS	4
4	2902187	3/8-16 x 1.00 HHCS (SS)	4
5	6071003	Cable & Hose Hanger	1
6	2903037	3/8-16 x 1.25 Carriage Bolt	4
7	2900018	3/8-16 Nylon Lock Nut	4

Top & Rear Guard Panels

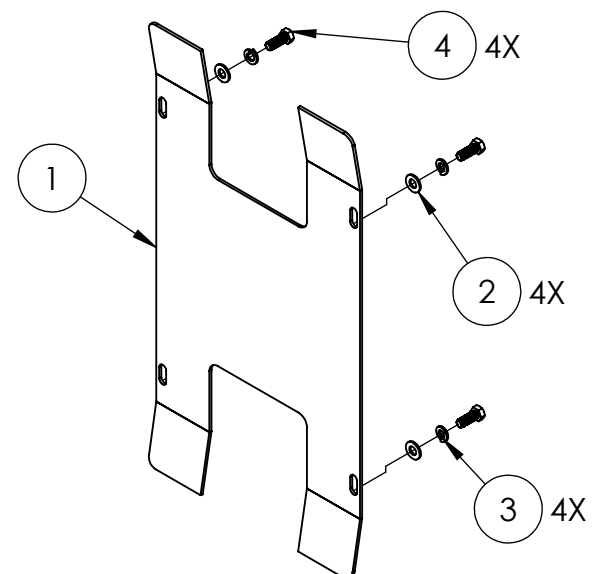
WS50-LE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070902	Body Panel, Top	1
2	2902185	3/8 SAE Washer, SS	4
3	2902186	3/8 Split Lock Washer, SS	4
4	2902187	3/8-16 x 1.00 HHCS (SS)	4



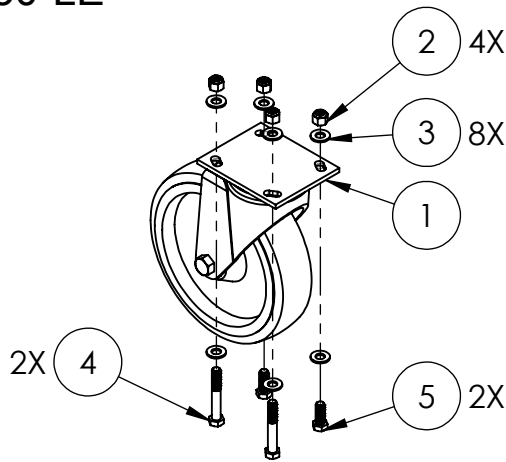
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070913	Guard, Rear Removable	1
2	2902185	3/8 SAE Washer, SS	2
3	2902186	3/8 Split Lock Washer, SS	2
4	2902187	3/8-16 x 1.00 HHCS (SS)	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070912	Rear Body Panel	1
2	2902185	3/8 SAE Washer, SS	4
3	2902186	3/8 Split Lock Washer, SS	4
4	2902187	3/8-16 x 1.00 HHCS (SS)	4



Miscellaneous Chassis Components

WS50-LE

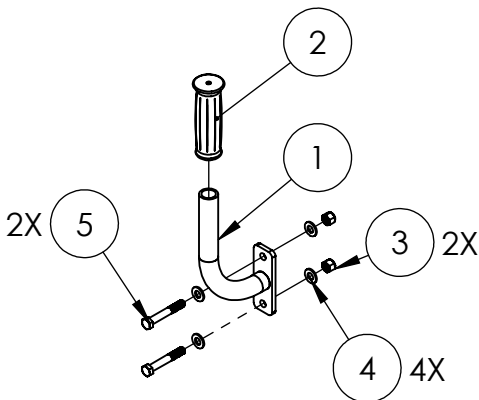
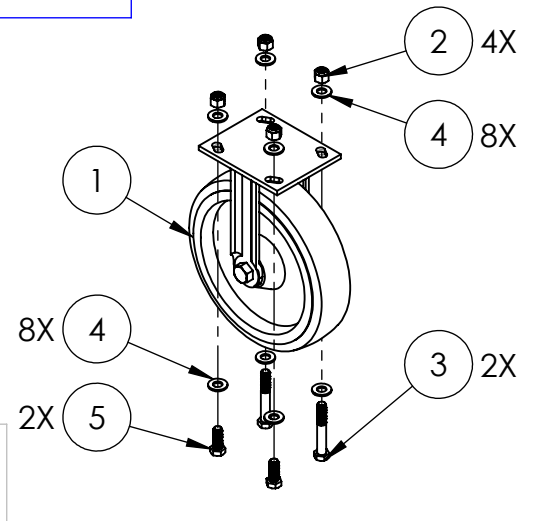


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2506784	8.00" Swivel Caster, Poly	1
2	2901605	3/8-16 SS Nylon Insert Lock Nut	4
3	2902185	3/8 SAE Washer, SS	8
4	2902189	3/8-16 x 2-1/2 HHCS (SS)	2
5	2902187	3/8-16 x 1.00 HHCS (SS)	2

NOTE: (2) PER MACHINE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2506785	8.00" Rigid Caster, Poly	1
2	2901605	3/8-16 SS Nylon Insert Lock Nut	4
3	2902189	3/8-16 x 2-1/2 HHCS (SS)	2
4	2902185	3/8 SAE Washer, SS	8
5	2902187	3/8-16 x 1.00 HHCS (SS)	2

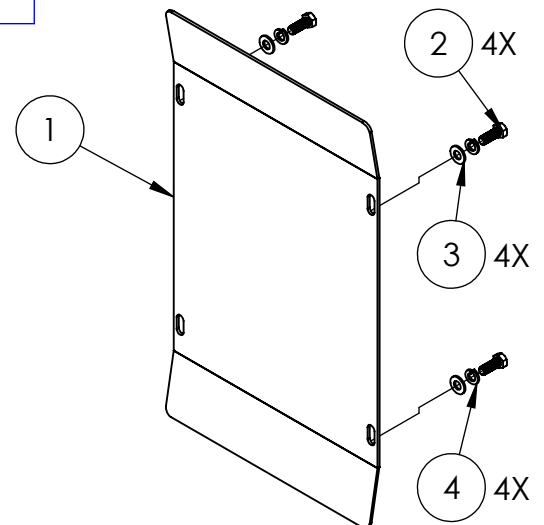
NOTE: (2) PER MACHINE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070921	Push Handle	1
2	2500636	Handle Grip	1
3	2901605	3/8-16 SS Nylon Insert Lock Nut	2
4	2902185	3/8 SAE Washer, SS	4
5	2902189	3/8-16 x 2-1/2 HHCS (SS)	2

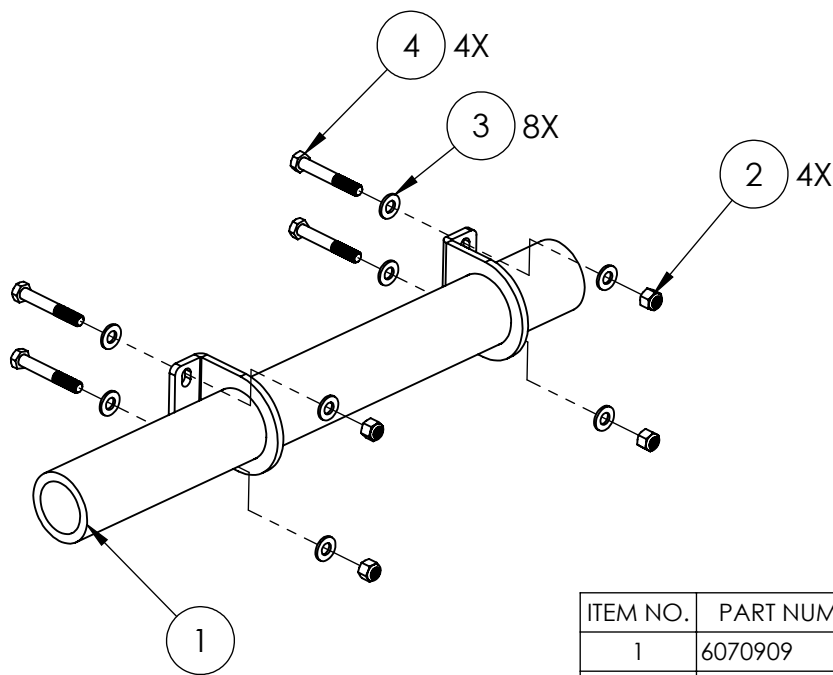
NOTE: (2) PER MACHINE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070910	Body Panel, Front	1
2	2902187	3/8-16 x 1.00 HHCS (SS)	4
3	2902185	3/8 SAE Washer, SS	4
4	2902186	3/8 Split Lock Washer, SS	4

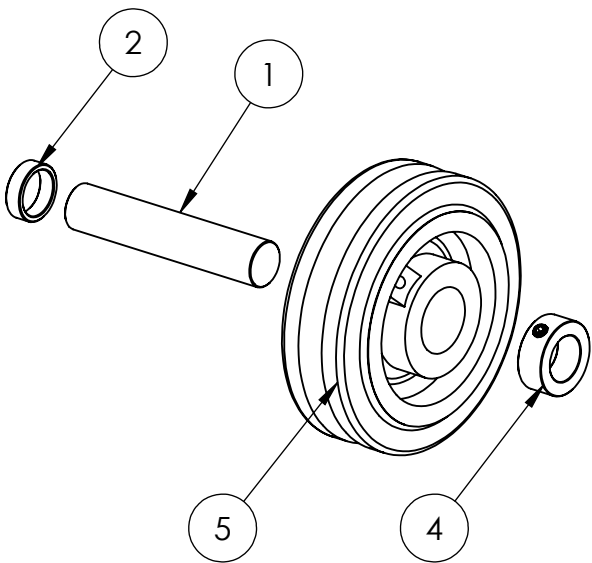


Lower Guide Support & Aux. Idler

WS50-LE



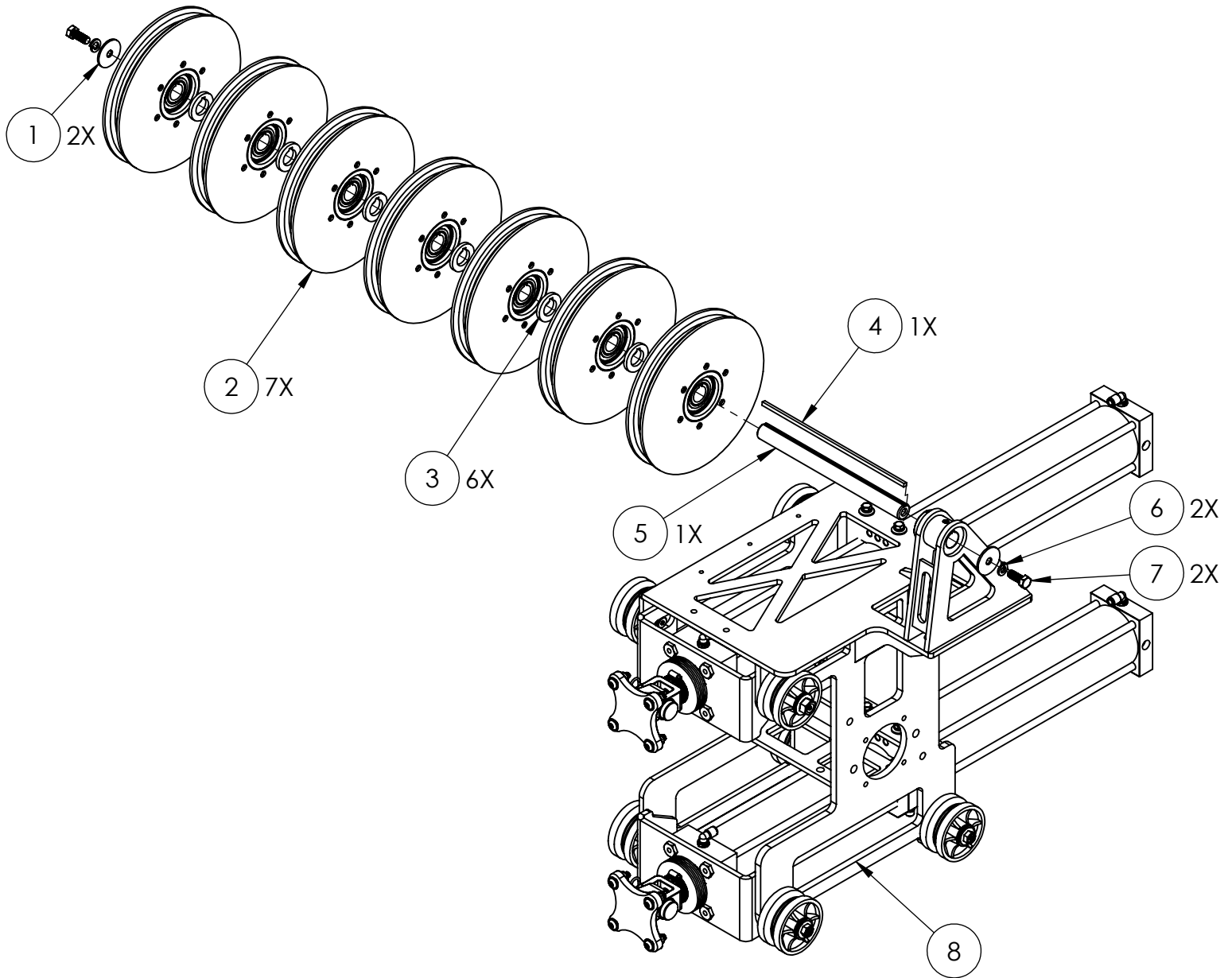
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070909	Lower Guide Tube, WS50-LE	1
2	2901605	3/8-16 SS Nylon Insert Lock Nut	4
3	2902185	3/8 SAE Washer, SS	8
4	2902189	3/8-16 x 2-1/2 HHCS (SS)	4



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070793	Shaft, 1.00" OD x 5.00"	1
2	2702949	Spacer, 1.00" ID x 3/8"	1
3	6070830	6" Idler Wheel	1
4	2500009	Set Collar, 1" ID	1

Idler Stack Assembly

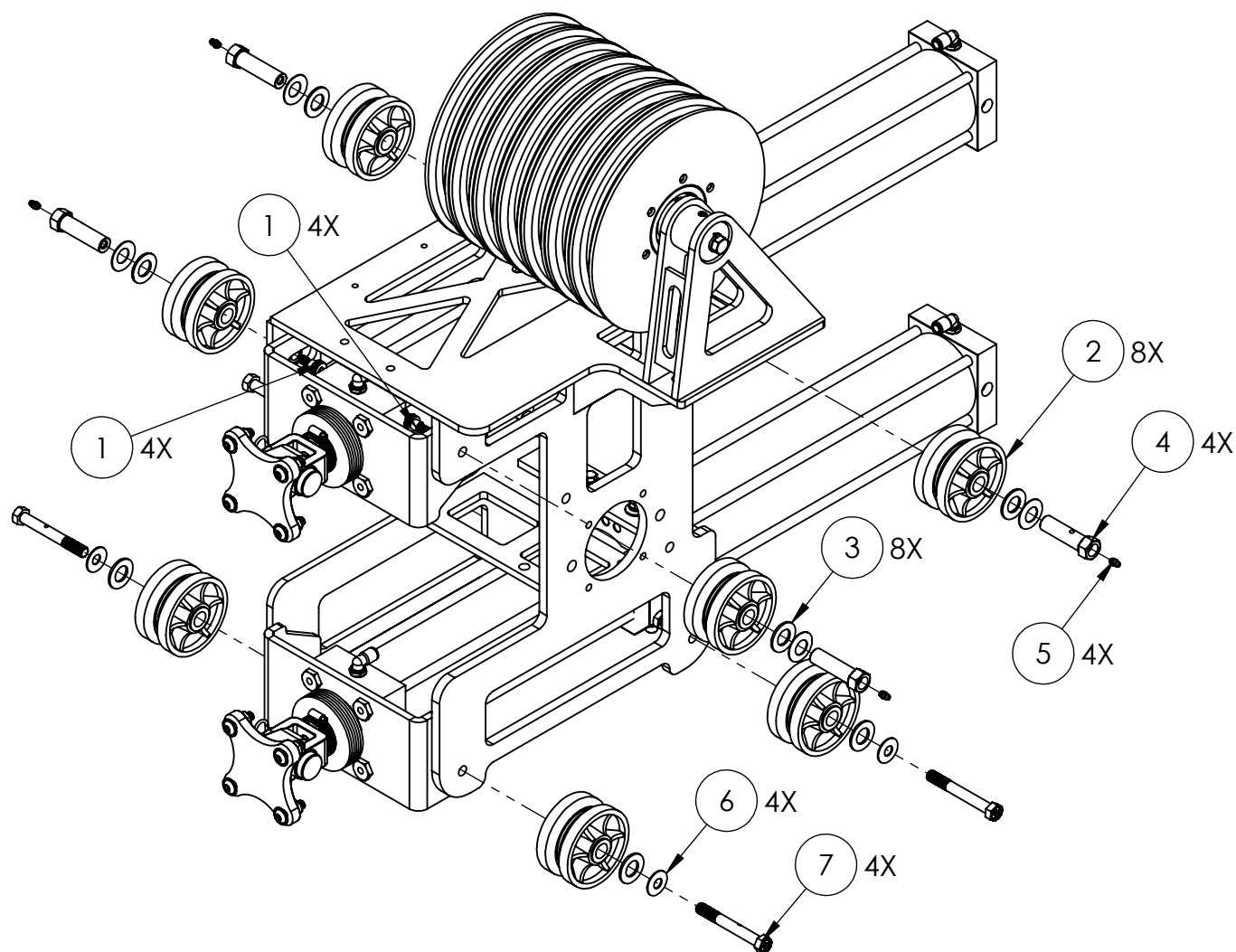
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2900854	Flat Washer, 1/2" x 2" x 1/8"	2
2	2505895	Idler Wheel Assembly	7
3	6070272	Keyed Washer	6
4	6070350	Key, .250" Square x 13.375"	1
5	2505894	Keyed Shaft, 1.125" x 13.375	1
6	2900084	1/2 SPLIT LOCK WASHER	2
7	2900025	1/2-13 x 1.25 HHCS	2
8	6070695	Track Carriage, WS30-XLE	1

V-Groove Roller Assembly

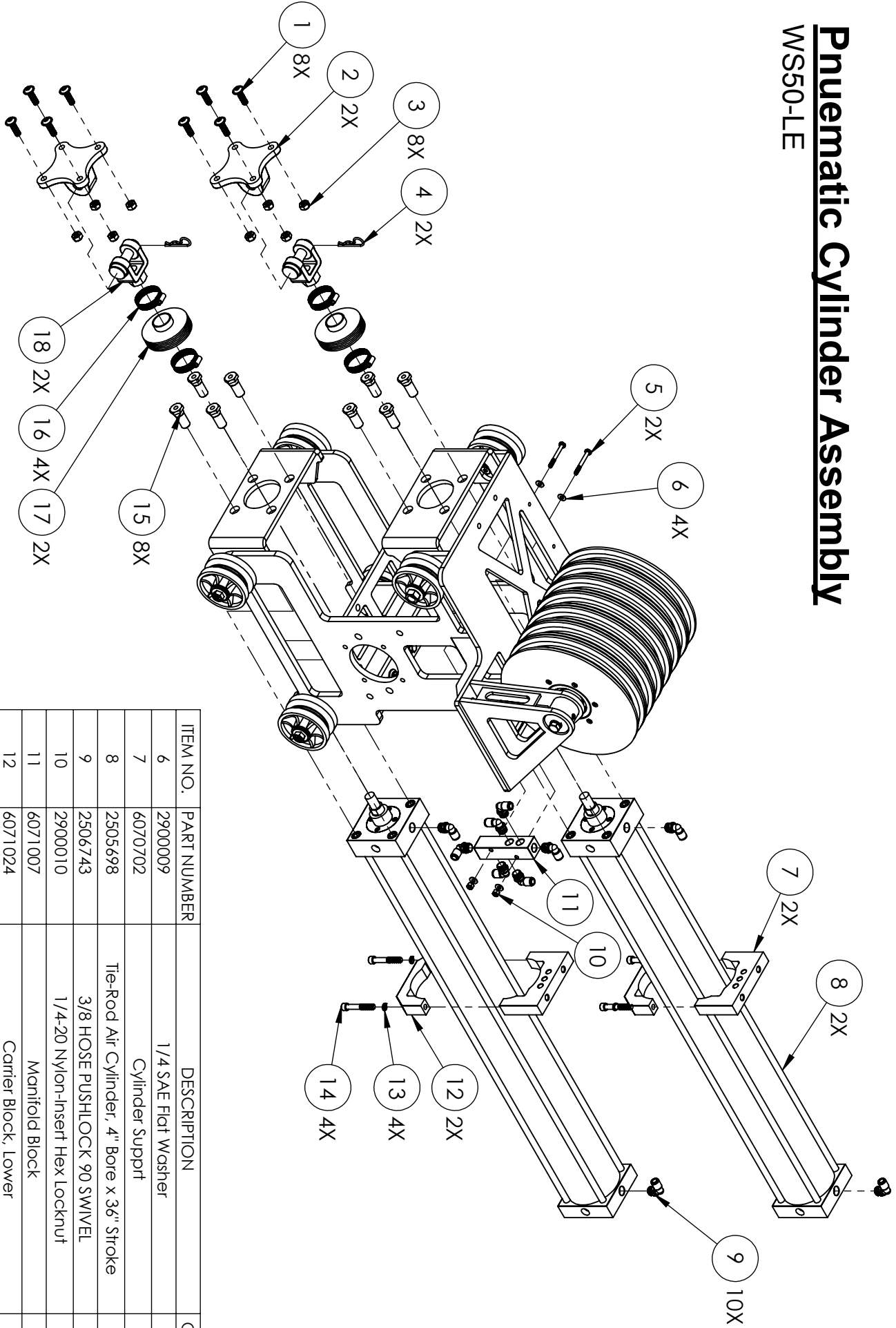
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2902048	1/2 DIA. SHOULDER SCREW 3/8" LONG	4
2	2505694	V-Groove Wheel, Poly 2" x 4"	8
3	2900003	3/4" SAE Flat Washer	8
4	6072509	Eccentric Bolt	4
5	2900706	1/4-28 Grease Zerk, Straight	4
6	2902548	Belleville Washer, 1/2 ID x 1.26 OD	4
7	2504727	Axle Bolt, 1/2-20 x 4.00	4

Pneumatic Cylinder Assembly

WS50-LE

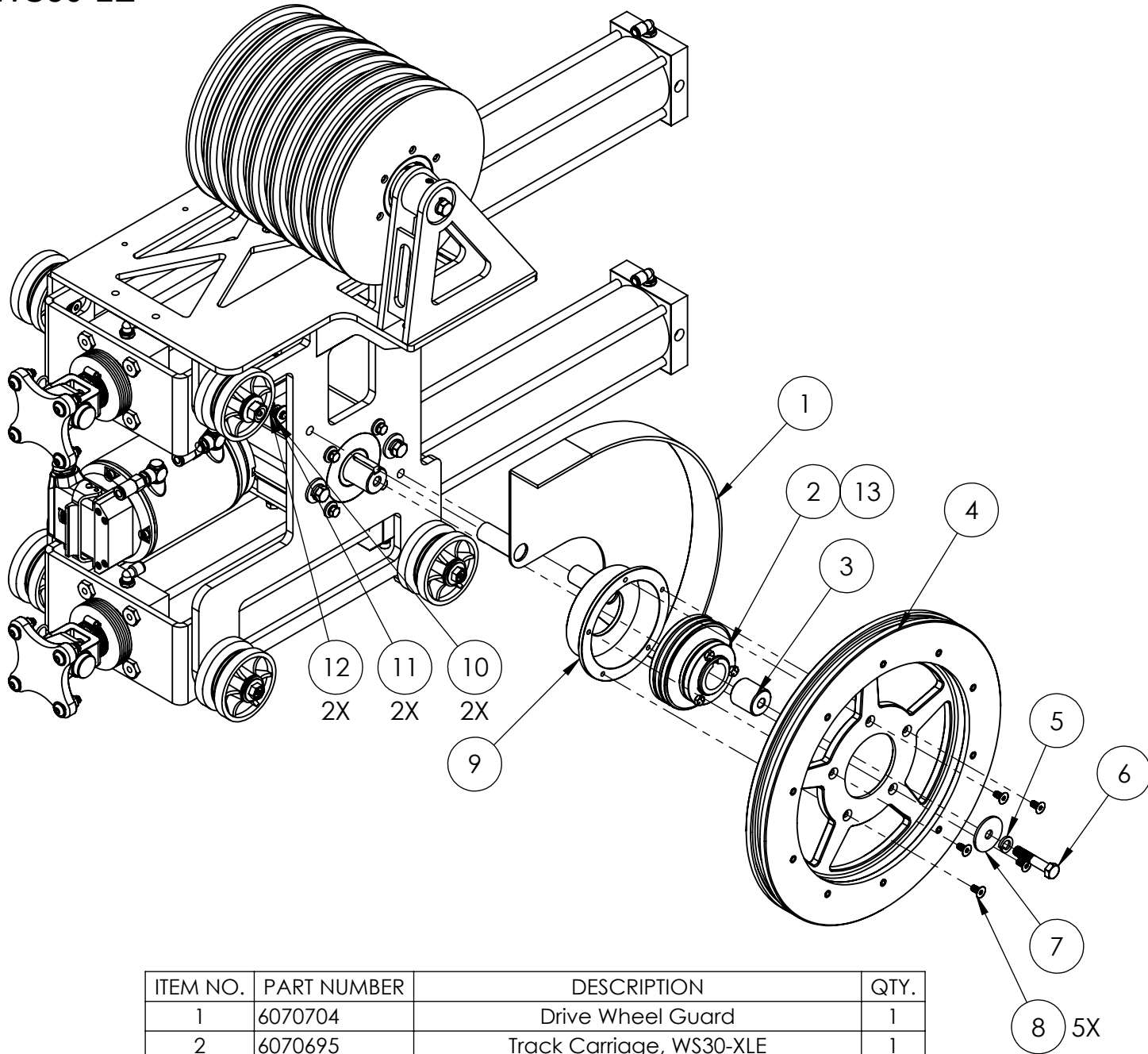


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2902425	M10X1.5 X 35 MM FBHCS	8
2	2505696	Pivot Bracket	2
3	2900304	Lock Nut, M10, Nylon Insert	8
4	2900829	Hairpin Cotter, 1/8" x 5/8" to 7/8"	2
5	2901000	1/4-20 x 2.25" HHCS	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	2900009	1/4 SAE Flat Washer	4
7	6070702	Cylinder Support	2
8	2505698	Tie-Rod Air Cylinder, 4" Bore x 36" Stroke	2
9	2506743	3/8 HOSE PUSHLOCK 90 SWIVEL	10
10	2900010	1/4-20 Nylon-Insert Hex Locknut	2
11	6071007	Manifold Block	1
12	6071024	Carrier Block, Lower	2
13	2903041	3/8 Machine Screw Split Lock Washer	4
14	2900208	3/8-16 x 2-1/2 CS	4
15	6071010	Internally Threaded Shoulder Bolt, 3/8-24	8
16	2503265	Worm Drive Hose Clamp, SAE #24	4
17	2506907	BELLOWS, 1-1/4 ID X 3-3/4	2
18	2505695	Rod Clevis	2

Drive Wheel Assembly

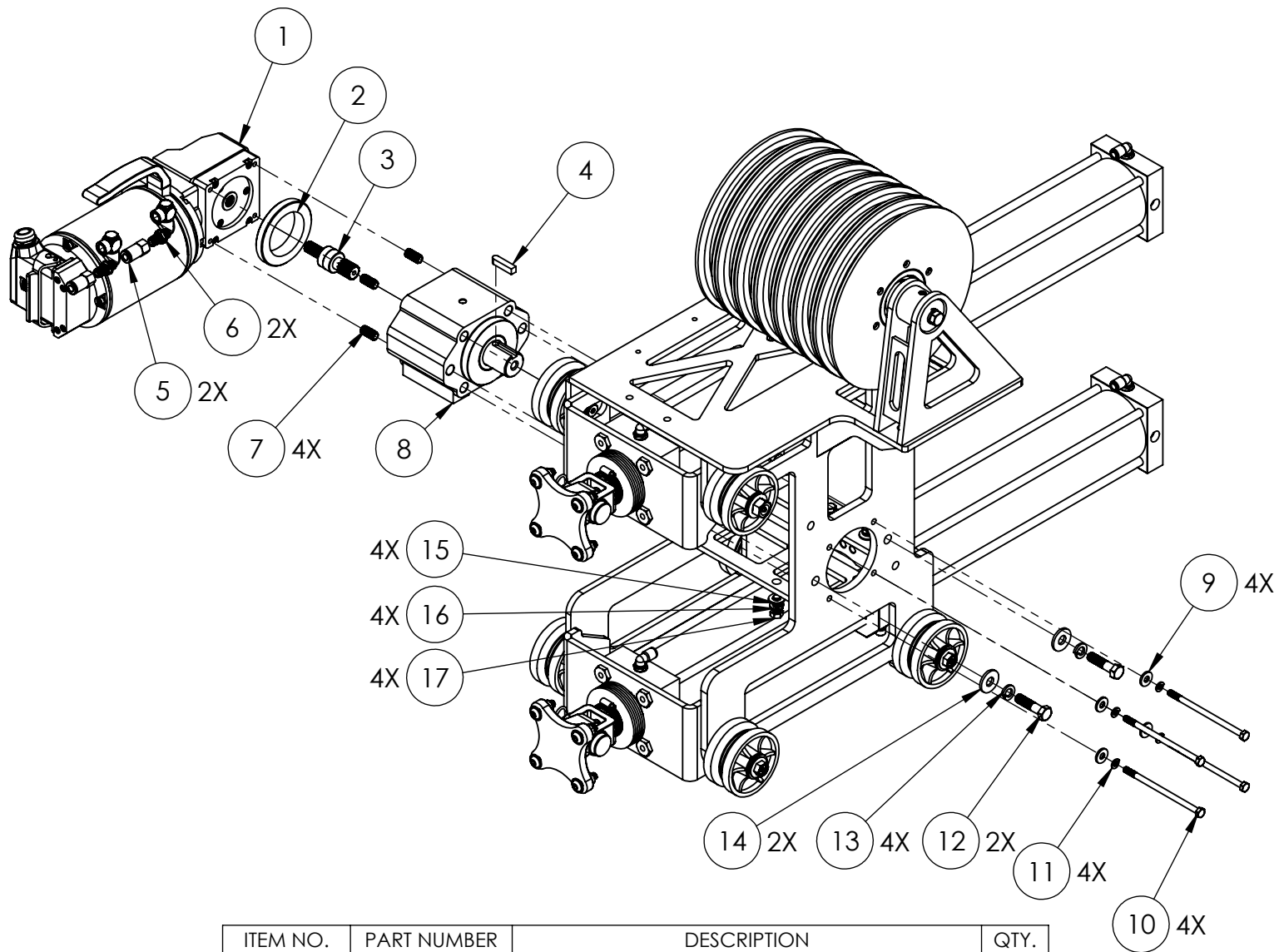
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070704	Drive Wheel Guard	1
2	6070695	Track Carriage, WS30-XLE	1
3	6070432	Drive Wheel Slug	1
4	6070622	2 Piece Drive Wheel W/ Clutch Opt.	1
5	2900084	1/2 SPLIT LOCK WASHER	5
6	2900811	1/2-13 x 2.50 Hex Cap Screw	1
7	2900854	Flat Washer, 1/2" x 2" x 1/8"	3
8	2903013	5/16-18 Flat Socket Head Cap Screw	5
9	6070956	Clutch Hub	1
10	2903018	USS 3/8" Flat Washer	6
11	2900006	3/8 SPLIT LOCK WASHER	6
12	2900005	3/8-16x1.00 HHCS	6
13	2506879	Replacement Friction Disc (REQ. 2)	1

Travel Motor Assembly

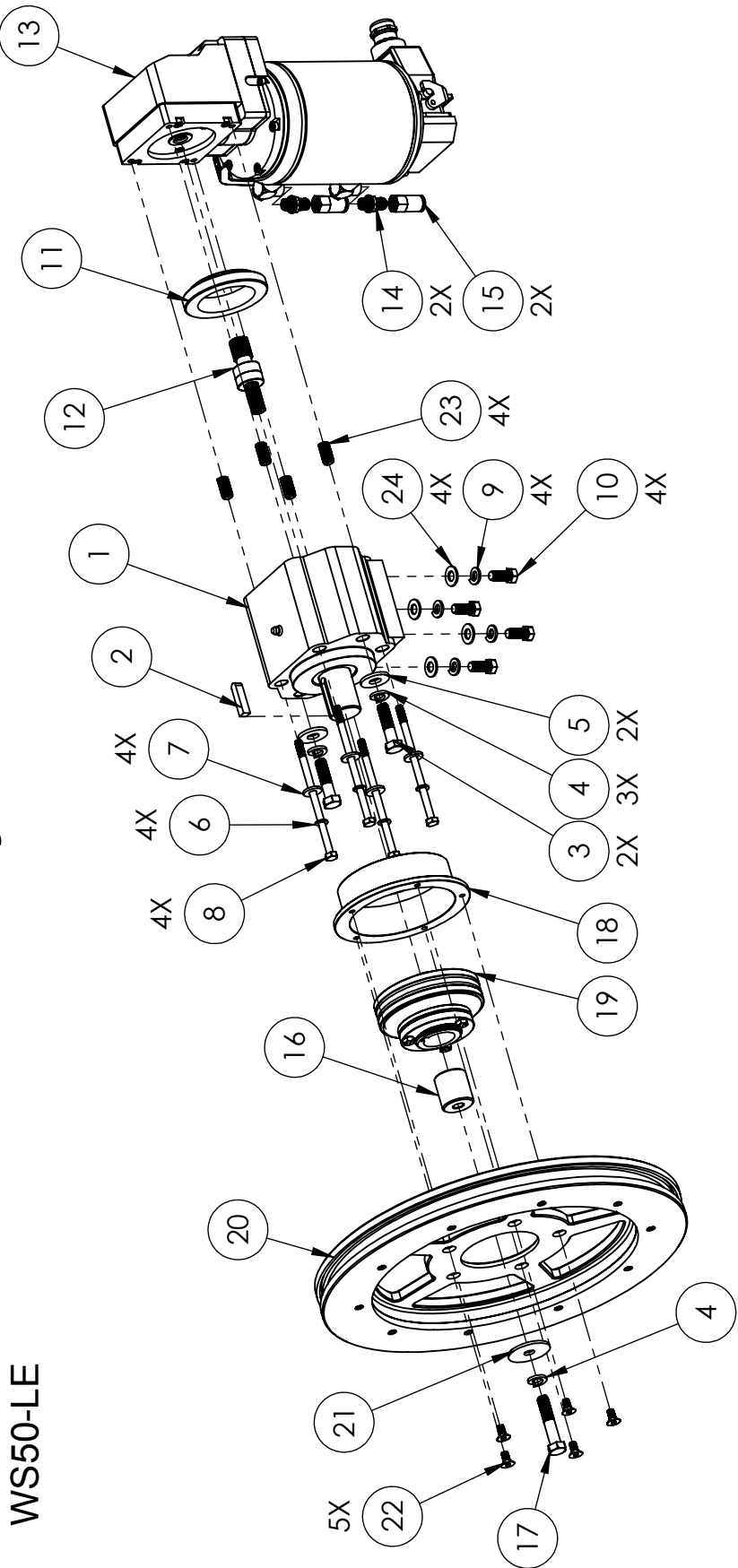
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2600559	Weka 25 HP High Cycle Right Angle Motor	1
2	6079552	WS50E Load Adaptor Ring	1
3	6070240	Spline Shaft Assembly	1
4	6073681	WS50E Hub Key	1
5	2506745	3/8 HOSE PUSH LOCK 1/4 FPT CONNECTOR	1
6	3202516	1/4 BSPP x 1/4 MNPT Adaptor	2
7	6073679	WS50E Load Adaptor Centering Bushing	4
8	2505926	Overhung Load Adaptor	1
9	2900567	5/16" Flat Washer	4
10	2901816	M8x150mm HHCS	4
11	2900031	5/16 SPLIT LOCK WASHER	4
12	2900106	1/2-13 x 2.00" HHCS	2
13	2900084	1/2 SPLIT LOCK WASHER	4
14	2900127	1/2" USS Flat Washer	2
15	2900956	7/16 SAE Flat Washer	4
16	2900238	7/16 SPLIT LOCK WASHER	4
17	2900407	7/16-14x1.00 HHCS	4

Fixed Drive Motor Assembly

WS50-LE

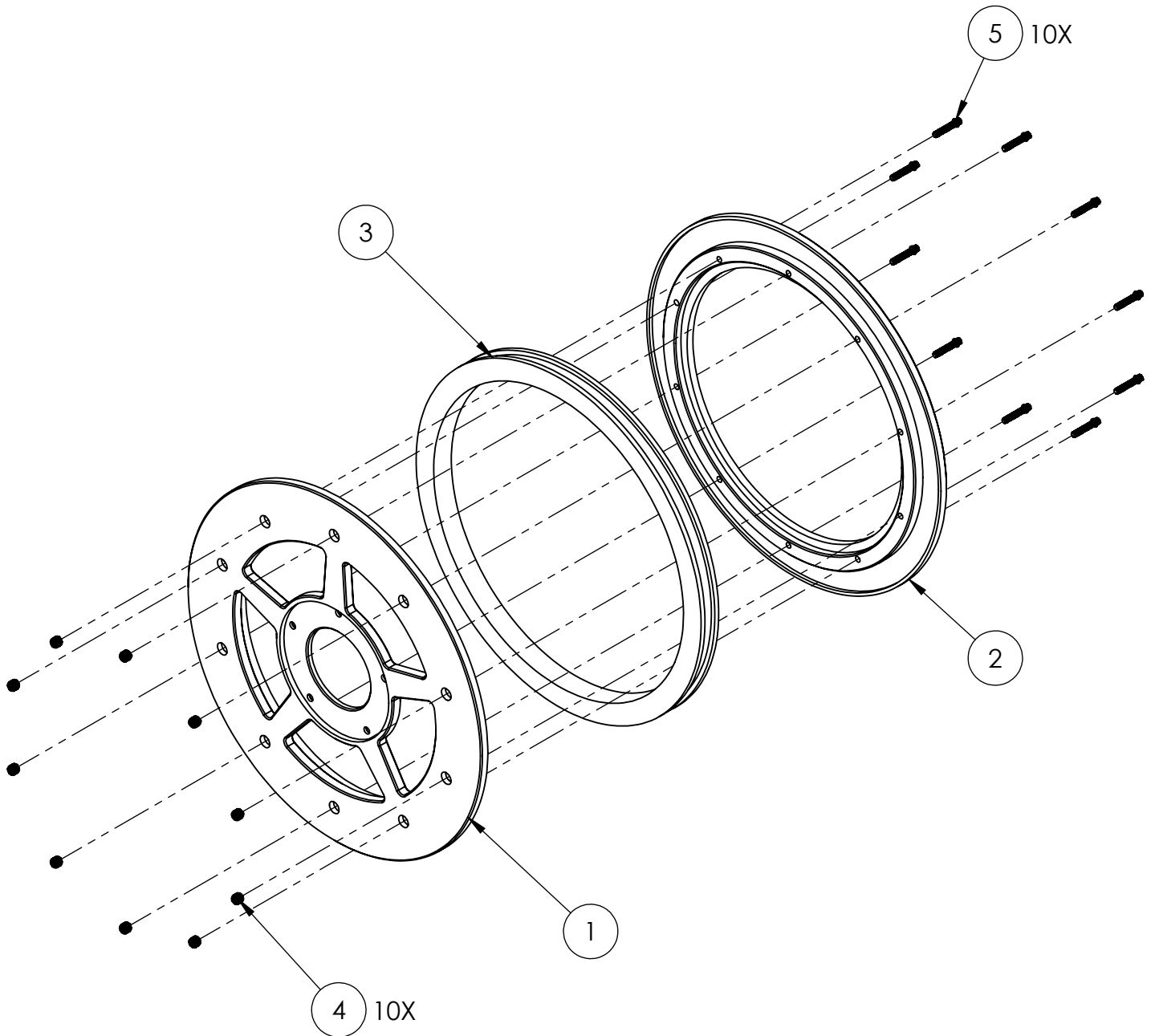


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2505926	Bearing Block	1
2	6073681	WS50E Hub Key	1
3	2900106	1/2-13 x 2.00" HHCS	2
4	2900084	1/2 SPLIT LOCK WASHER	3
5	2900127	1/2" USS Flat Washer	2
6	2900031	5/16 SPLIT LOCK WASHER	4
7	2900567	5/16" Flat Washer	4
8	2901816	M8x150mm HHCS	4
9	2900238	7/16 SPLIT LOCK WASHER	4
10	2900407	7/16-14x1.00 HHCS	4
11	6079552	WS50E Load Adaptor Ring	1
12	6070240	Spline Shaft Assembly	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
13	2600559	Weka 25 HP High Cycle Right Angle Motor	1
14	3202516	1/4 BSPP x 1/4 MNPT Adaptor	2
15	2506745	3/8 HOSE PUSH LOCK 1/4 FPT CONNECTOR	2
16	6070432	Drive Wheel Slug	1
17	2900811	1/2-13 x 2.50 Hex Cap Screw	1
18	6070955	Clutch Hub	1
19	2506869	Torque Limiter	1
20	6070622	2 Piece Drive Wheel W/ Clutch Opt.	1
21	2900854	Flat Washer, 1/2" x 2" x 1/8"	1
22	2903013	5/16-18 Flat Socket Head Cap Screw	5
23	6073679	WS50E Load Adaptor Centering Bushing	4
24	2900956	7/16 SAE Flat Washer	4

Two Piece Drive Wheel Assembly

WS50-LE W/ Torque Limiter Option

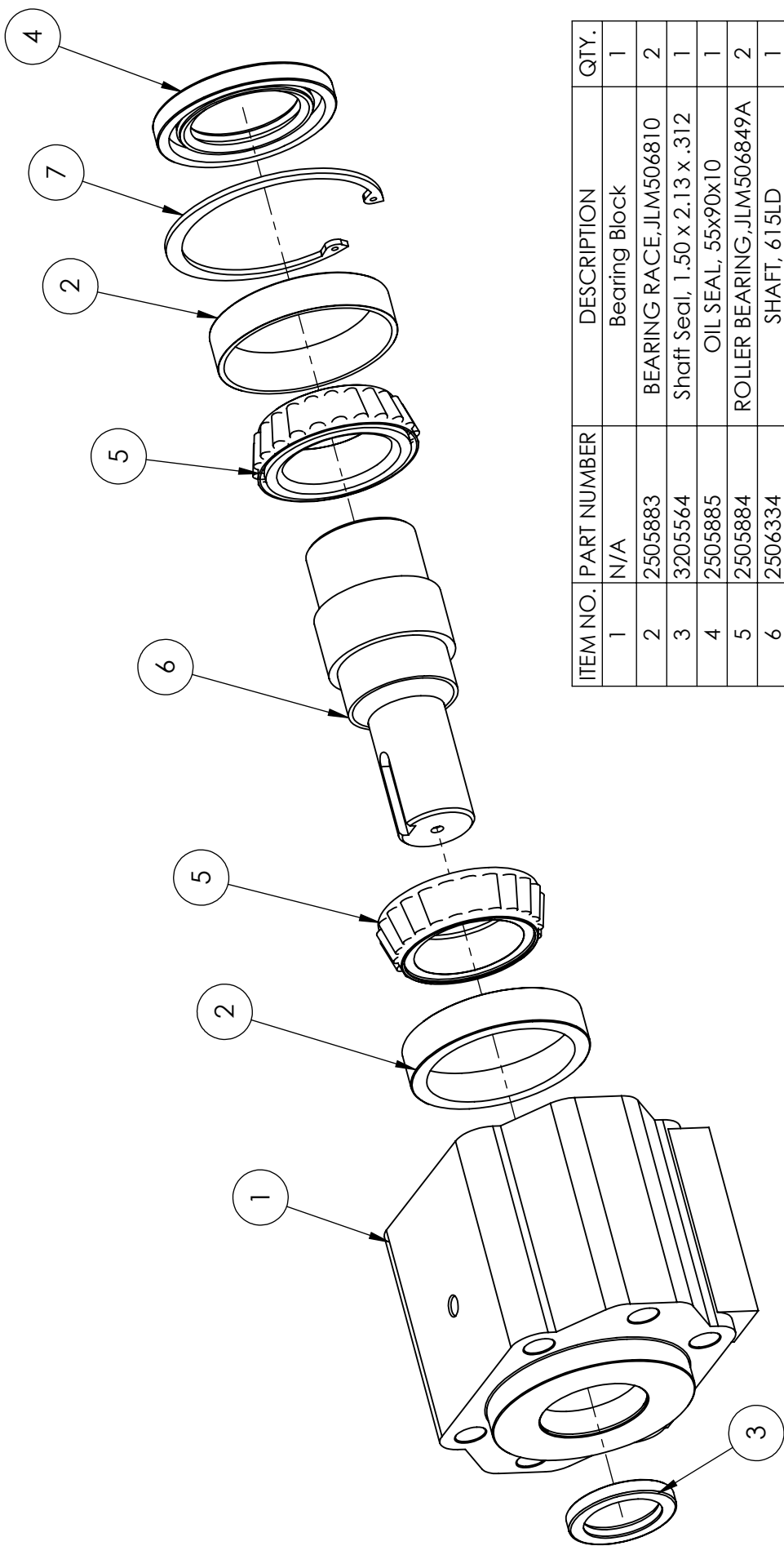


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070618	Drive Wheel Half, Inner W/ Torq. Limiter	1
2	6070672	Drive Wheel Half, Outer	1
3	2507220	Wheel Liner, 17" x 1", RUBBER	1
4	2902426	1/4-20 KEY-LOCKING INSERT	10
5	2902076	1/4-20 x 1-1/4 12PT FHCS	10

NOTE: ITEM # 4 (2902426) IS A NON-SERVICABLE PART, CONSULT
FACTORY FOR INSTALLATION TOOL PRICING / REPLACEMENT

Overhung Load Adaptor Assembly

2505926



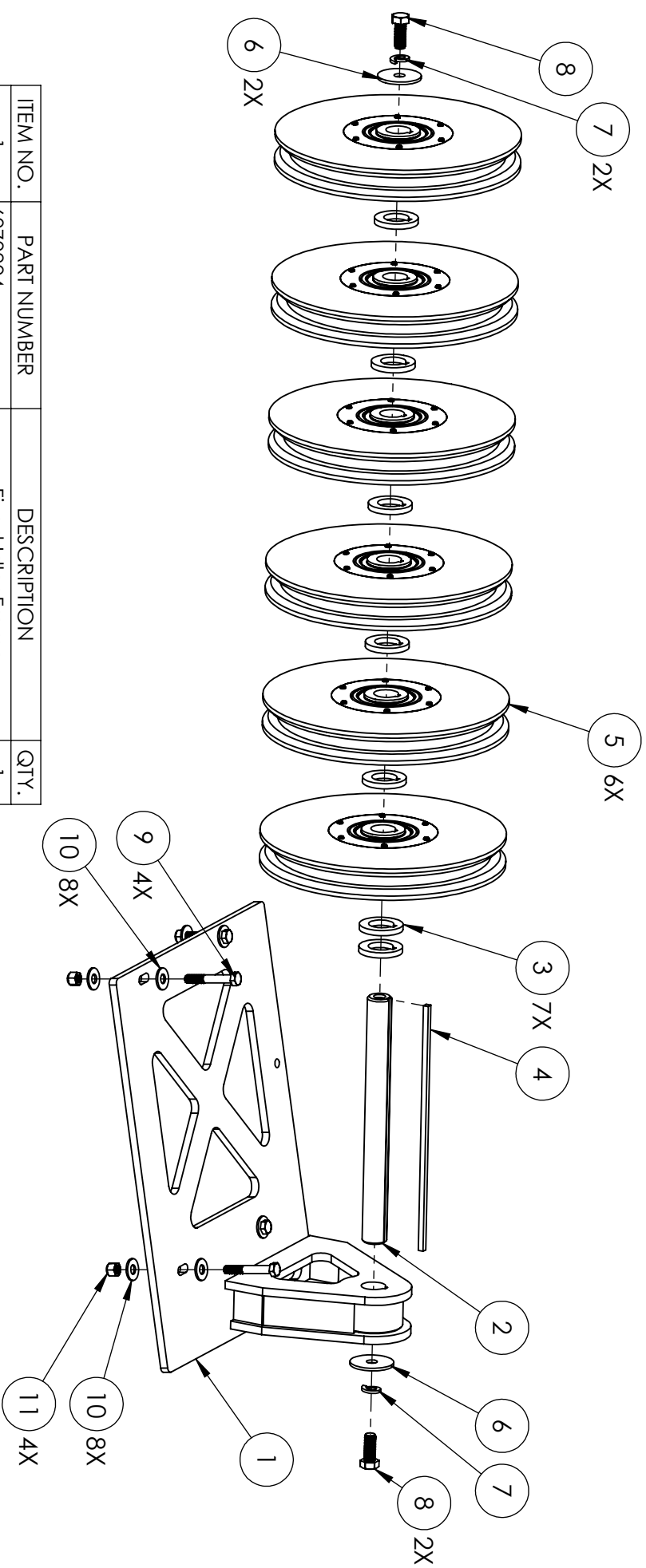
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	N/A	Bearing Block	1
2	2505883	BEARING RACE,JLM506810	2
3	3205564	Shaft Seal, 1.50 x 2.13 x .312	1
4	2505885	OIL SEAL, 55x90x10	1
5	2505884	ROLLER BEARING,JLM506849A	2
6	2506334	SHAFT, 615LD	1
7	N/A	Internal Snap Ring	1

Rebuild Instructions:

1. Remove Oil Seal (Item 4), oil seal will be compromised when removed.
2. Remove Internal Snap Ring (Item 7)
3. Remove Shaft, Bearings, and Rear Race (Items 5,6,5,2) by slightly tapping keyed end of shaft with soft mallet.
4. Press Bearings (Item 5) from shaft and replace.
5. Check condition of Bearing Race (Item 2) seated in housing and replace if necessary.
6. Use seal puller to remove and replace Shaft Seal (Item 3)
7. Reassemble in reverse order, use soft mallet to replace Oil Seal (Item 4) after reinstalling shaft and snap ring.
8. Fill load adaptor cavity with approximately 2.2-4.4 oz of NLG1 or NLG2 Synthetic Grease.

Take-Up Idler Assembly

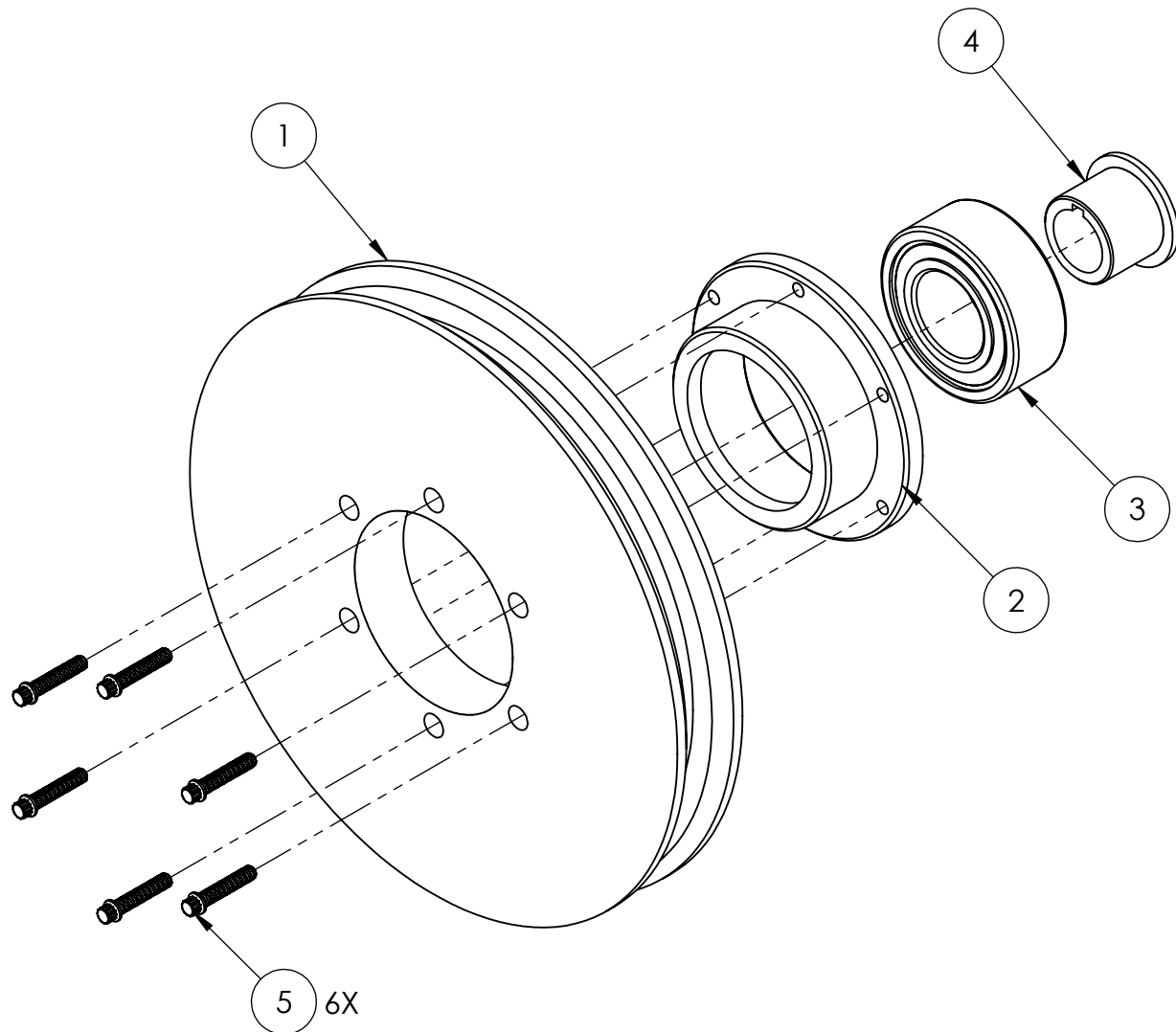
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6070904	Fixed Idler Frame	1
2	2505893	Keyed Shaft, 1.125" x 11.75	1
3	6070272	Keyed Washer	7
4	6070351	Key, .250" Square x 11.75"	1
5	2505895	Idler Wheel Assembly	6
6	2900854	Flat Washer, 1/2" x 2" x 1/8"	2
7	2900084	1/2 SPLIT LOCK WASHER	2
8	2900025	1/2-13 x 1.25 HHCS	2
9	2902189	3/8-16 x 2-1/2 HHCS (SS)	4
10	2903018	USS 3/8" Flat Washer	8
11	2901605	3/8-16 SS Nylon Insert Lock Nut	4

Idler Wheel Assembly

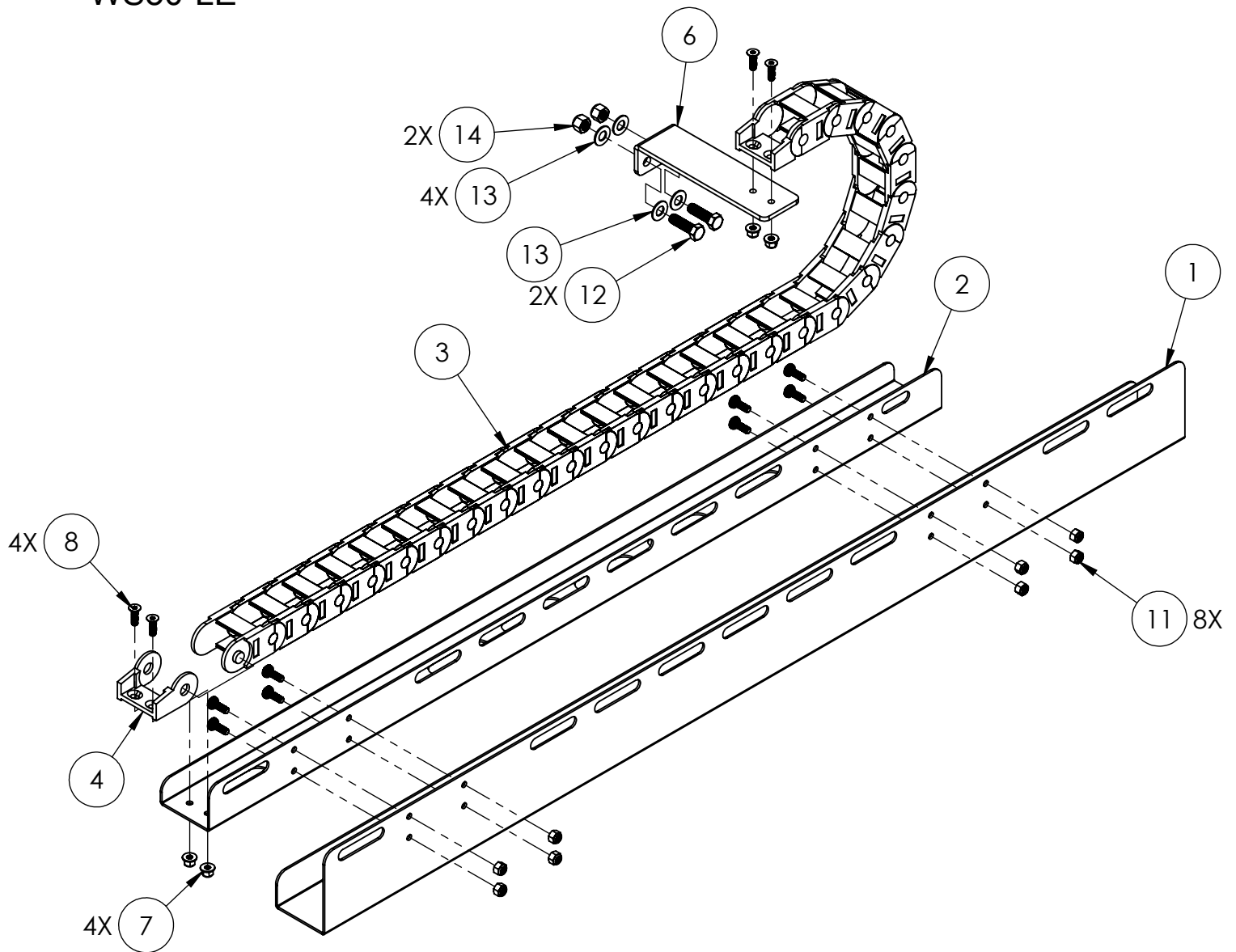
High Cycle Wire Saws - 2505895



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6072508	Idler Wheel	1
2	6070269	80mm Bearing Flange	1
3	2503953	Bearing, 40 X 80 X 1.1875" (5208-2RS)	1
4	6070268	Keyed Bushing	1
5	2902076	1/4-20 x 1-1/4 12PT FHCS	6

Cabel Carrier Assembly

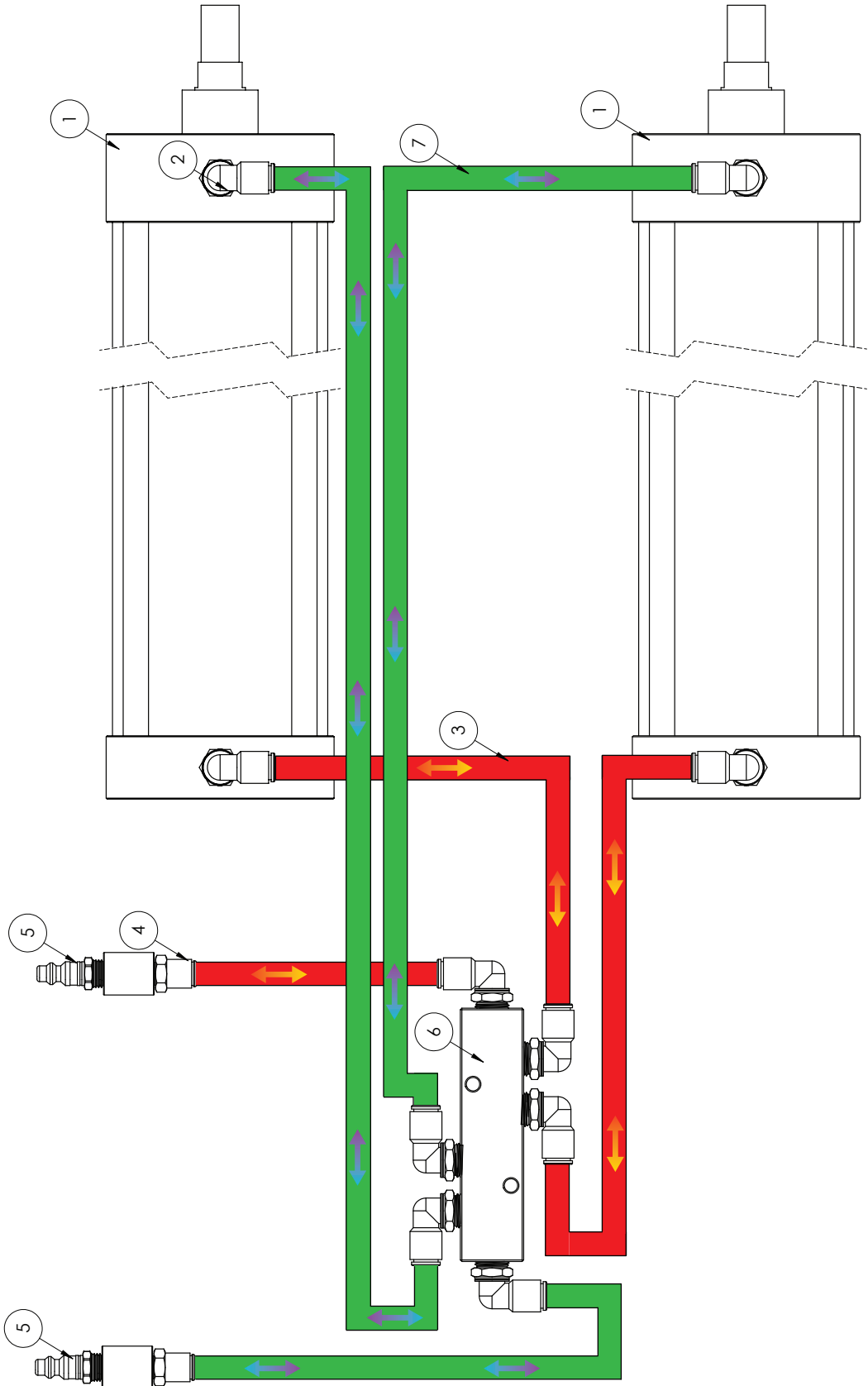
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6072510	Lower Cable Carrier Tray	1
2	6072507	Upper Cable Carrier Tray	1
3	2505546	Cable Carrier, Snap Together	1
4	2505545	Cable Carrier Mount (Female)	1
5	2505549	Cable Carrier Mount, (Male)	1
6	6071006	Cable Carrier Bracket	1
7	2902053	M6-1 Nylon Insert Hex Nut (Flanged)	4
8	2902054	M6-1 x 20mm FHSCS	4
10	2902055	1/4-20 x 3/4 PHMS W/Washer	8
11	2900010	1/4-20 Nylon-Insert Hex Locknut	8
12	2900013	3/8-16 X 1.25" HHCS	2
13	2900014	3/8" SAE Flat Washer	4
14	2900018	3/8-16 Nylon Lock Nut	2

Pnuematic System / Routing

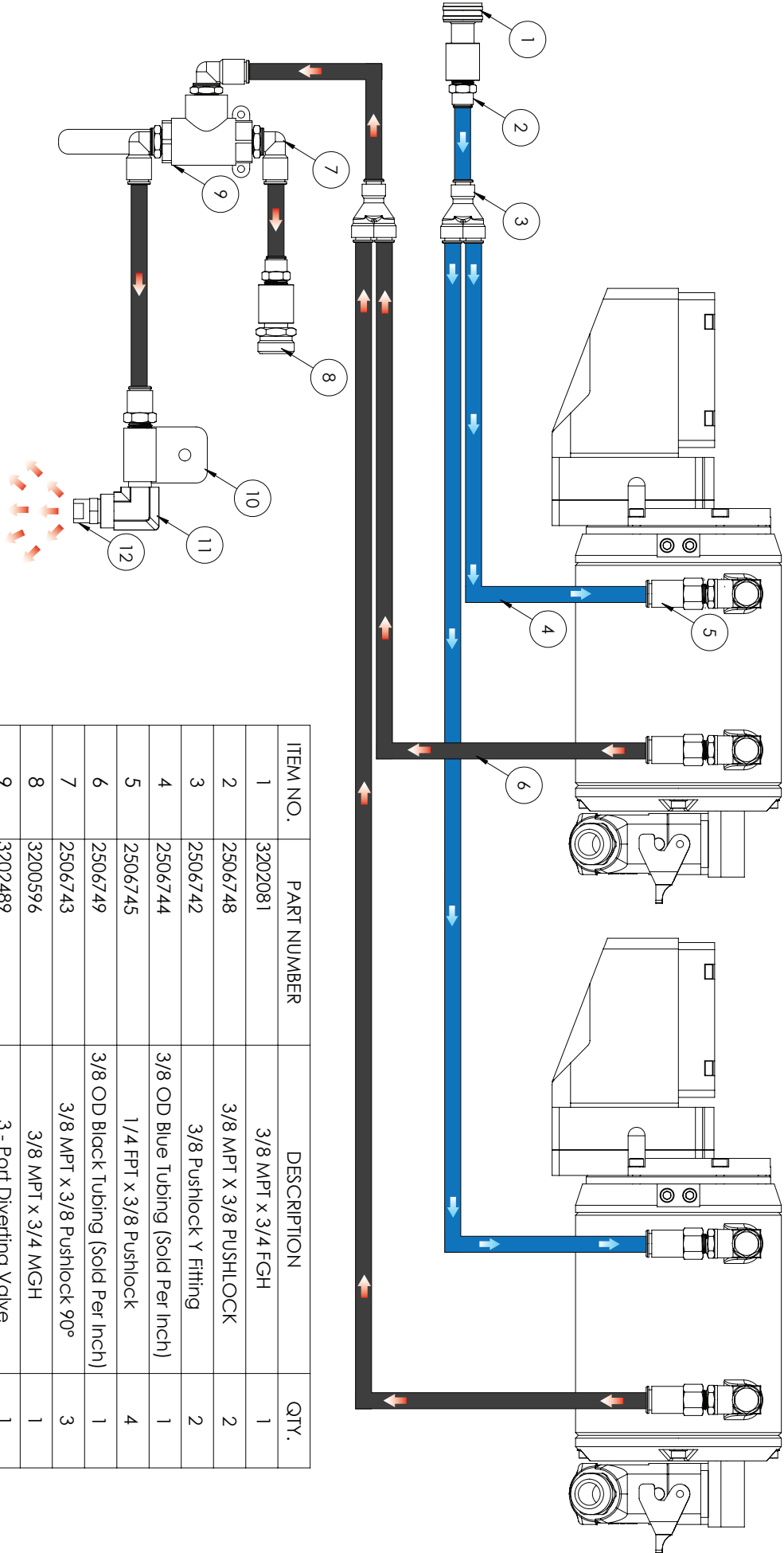
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2505698	Tie-Rod Air Cylinder, 4" Bore x 36" Stroke	1
2	2506743	3/8 HOSE PUSHLOCK 90 SWIVEL	8
3	2506747	3/8 OD RED TUBING (SOLD PER IN)	1
4	2506741	1/4 MPT X 3/8 PUSHLOCK	1
5	3202768	1/4 MPT X 1/4 INDUSTRIAL HOSE COUPLING, ZINC	1
6	6071007	Manifold Block	1
7	2506744	3/8 OD GREEN TUBING (SOLD PER IN)	1

Cooling System / Routing

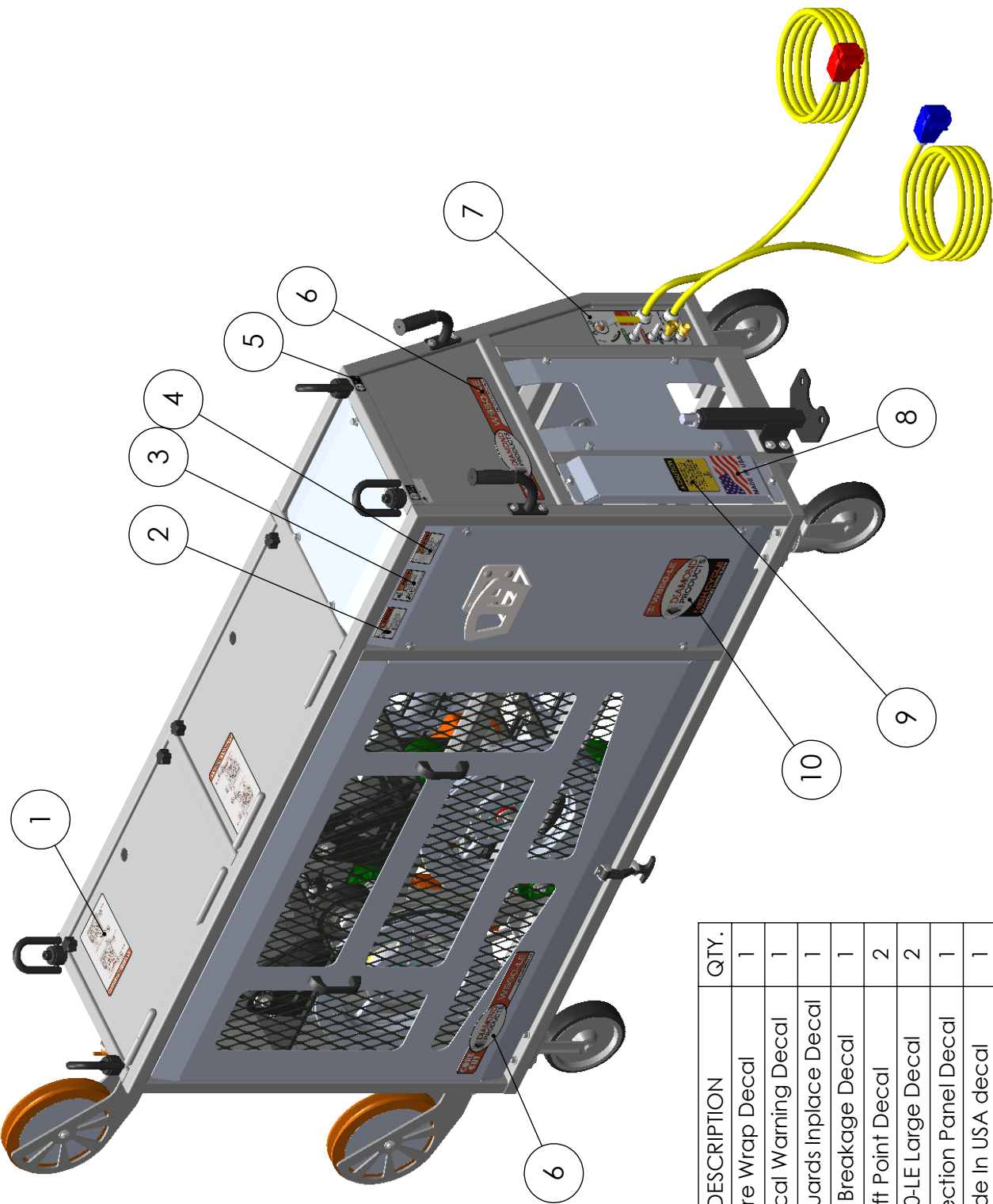
WS50-LE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3202081	3/8 MPT x 3/4 FGH	1
2	2506748	3/8 MPT X 3/8 PUSHLOCK	2
3	2506742	3/8 Pushlock Y Fitting	2
4	2506744	3/8 OD Blue Tubing (Sold Per Inch)	1
5	2506745	1/4 FPT x 3/8 Pushlock	4
6	2506749	3/8 OD Black Tubing (Sold Per Inch)	1
7	2506743	3/8 MPT x 3/8 Pushlock 90°	3
8	3200596	3/8 MPT x 3/4 MGH	1
9	3202489	3 - Port Diverting Valve	1
10	6070349	WS-50-XLE Spray Bar	1
11	3200136	1/4" Street Elbow	1
12	2502263	NOZZLE, SPRAY, H1/4-8015	1

WS50-LE Decal

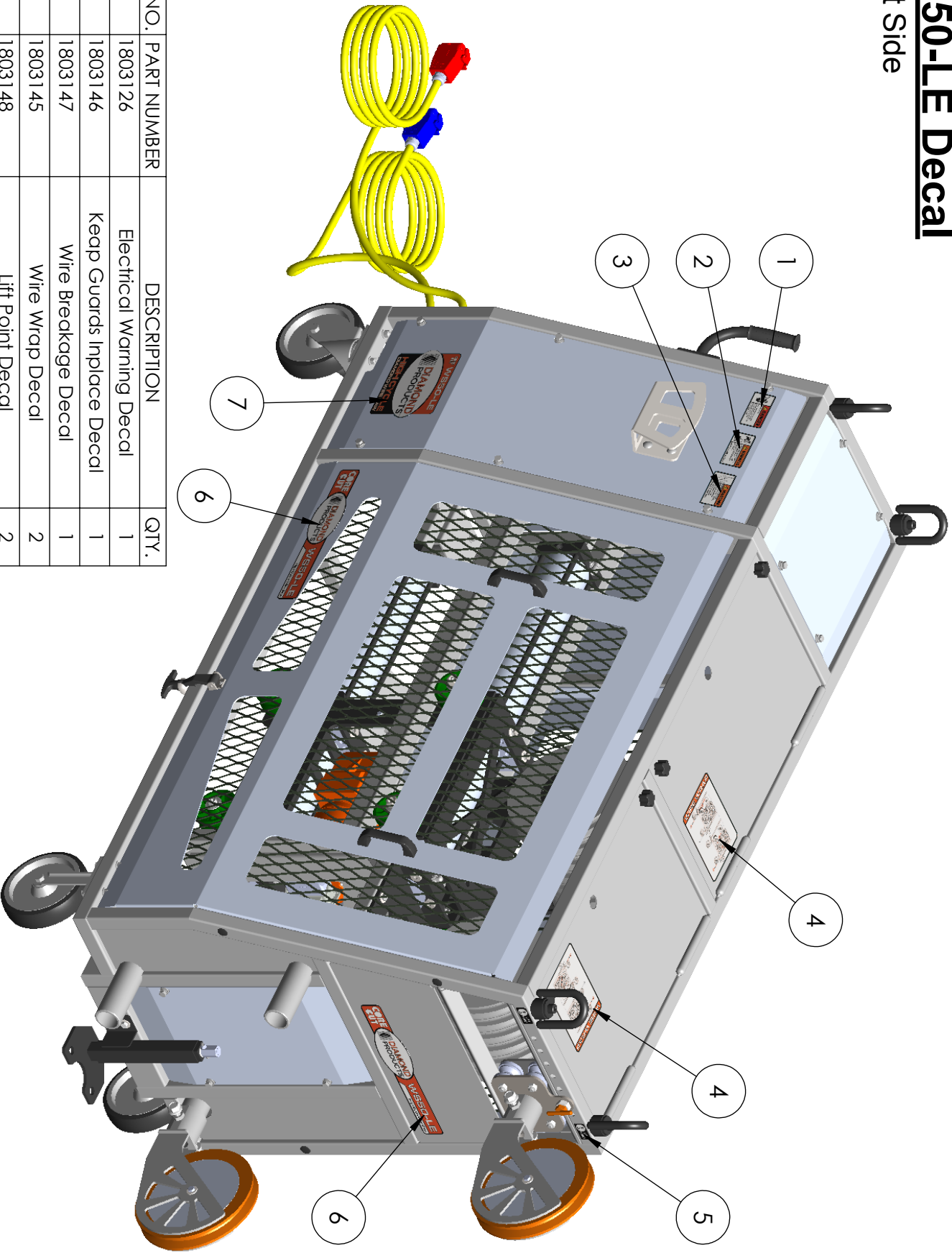
Rear Side



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1803145	Wire Wrap Decal	1
2	1803126	Electrical Warning Decal	1
3	1803146	Keap Guards Inplace Decal	1
4	1803147	Wire Breakage Decal	1
5	1803148	Lift Point Decal	2
6	1803138	WS50-LE Large Decal	2
7	1803116	Connection Panel Decal	1
8	1803104	Made In USA decal	1
9	1803139	Coolant Warning Decal	1
10	1803142	WS50-LE Small Decal	1

WS50-LE Decal

Front Side



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1803126	Electrical Warning Decal	1
2	1803146	Keep Guards Inplace Decal	1
3	1803147	Wire Breakage Decal	1
4	1803145	Wire Wrap Decal	2
5	1803148	Lift Point Decal	2
6	1803138	WS50-LE Large Decal	2
7	1803142	WS50-LE Small Decal	1

Maintenance & Repair Record

[illegible][illegible]

EQUIPMENT AND PARTS WARRANTY

Diamond Products warrants all equipment manufactured by it against defects in workmanship or materials for a period of one (1) year from the date of shipment to Customer.

The responsibility of Diamond Products under this Warranty is limited to replacement or repair of defective parts at Diamond Products' Elyria, Ohio factory, or at a point designated by it, of such parts as shall appear to us upon inspection at such parts, to have been defective in material or workmanship, with expense for transportation and labor borne by Customer.

In no event shall Diamond Products be liable for consequential or incidental damages arising out of the failure of any Product to operate properly.

Integral units such as engines, electric motors, batteries, transmissions, etc., are excluded from this Warranty and are subject to the prime manufacturer's warranty.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, AND ALL SUCH OTHER WARRANTIES ARE HEREBY DISCLAIMED.



333 Prospect Street, Elyria, Ohio 44035
(440) 323-4616 • (800) 321-5336 • Fax (440) 323-8689
www.diamondproducts.com