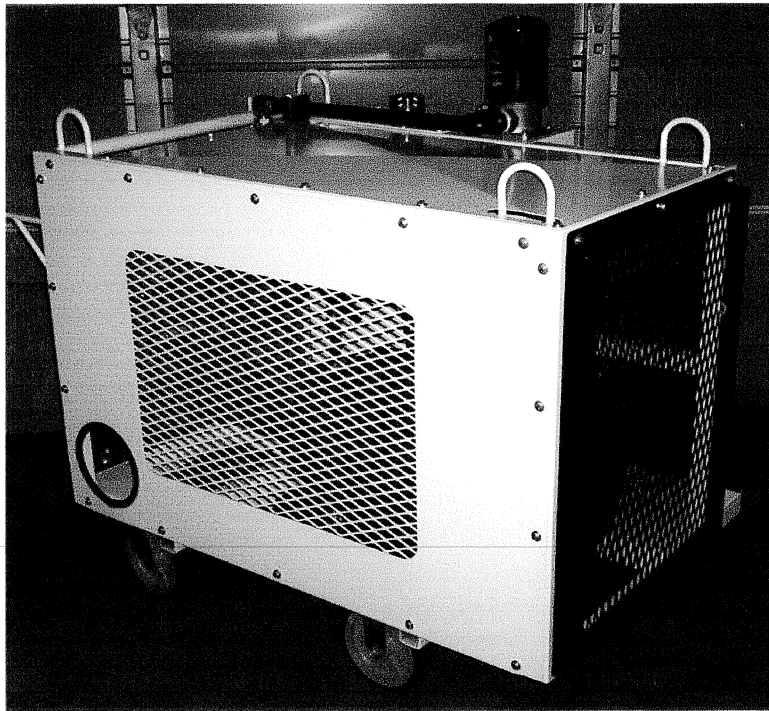


HYDRAULIC POWER UNIT

Model 23077



Diamond Products, Inc.

33 Prospect Street
Elyria, Ohio 44035

440-323-4616 OHIO 800-421-3157 OUTSIDE OHIO 800-321-5336

ORDERING PROCEDURES

To assure proper handling of all orders or servicing inquiries, it is requested - our customers have the following information handy when making phone calls:

The Model and Serial No. of the equipment
Description, Part No. and Amount of those parts being ordered

When making any servicing inquiries - have available the symptoms, model no. or other information that may be of help to the servicing personnel

Diamond Products, Inc.
33 Prospect Street
Elyria, Ohio 44035

Phone: 440-323-4616

1-800-421-3157

1-800-321-5336 (Outside Ohio)

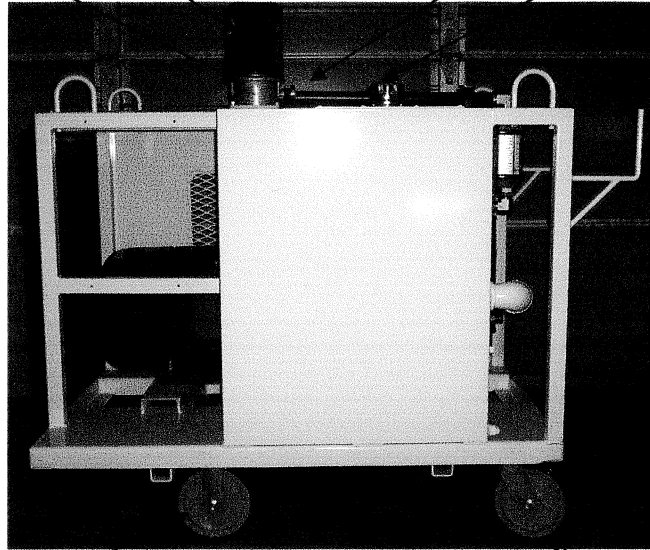
Model 23077

5078 Filter Element

5816 Filter Indicator

5784 Filter Base

5077 Fill Cap



5107 Rigid Caster

5108 Swivel Caster

These Items Not Shown

5326 Motor Coupling Half

5111 Pump Mount Housing

5530 Pump Coupling Half

5739 Pump Mount Access Cover

5328 Coupling Flex Insert

Model 23077

5428 Flow Meter

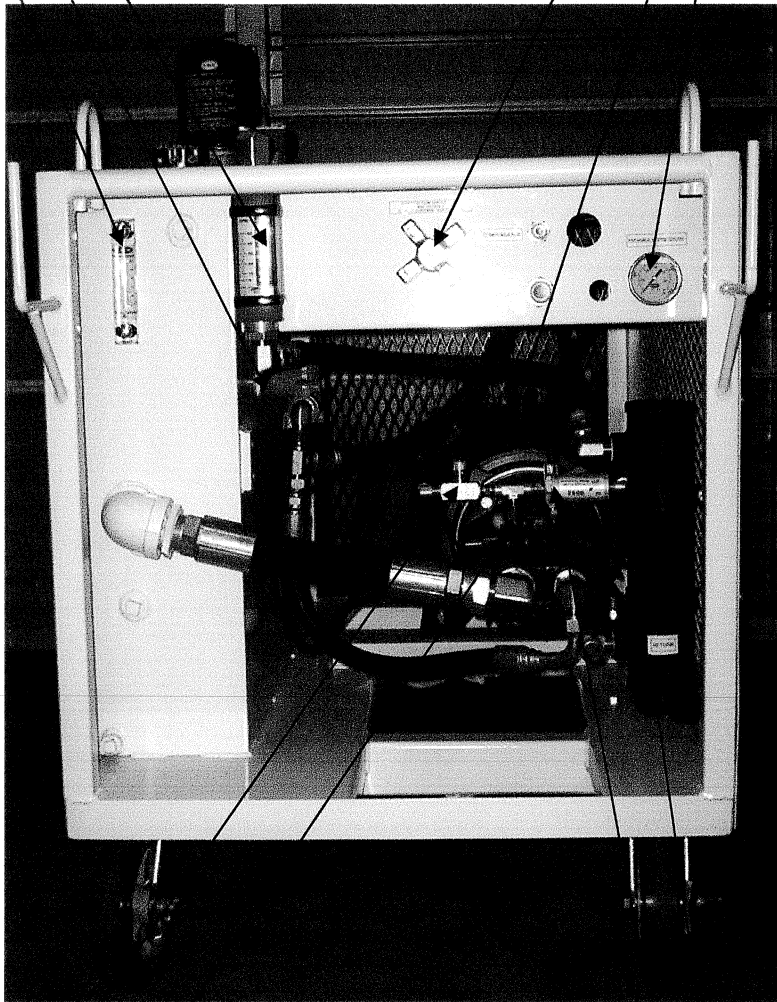
5358 Relief Valve

5082 Sight Gage

5377 Flow Control Valve

5340 Electric Motor

5088 Pressure Gage



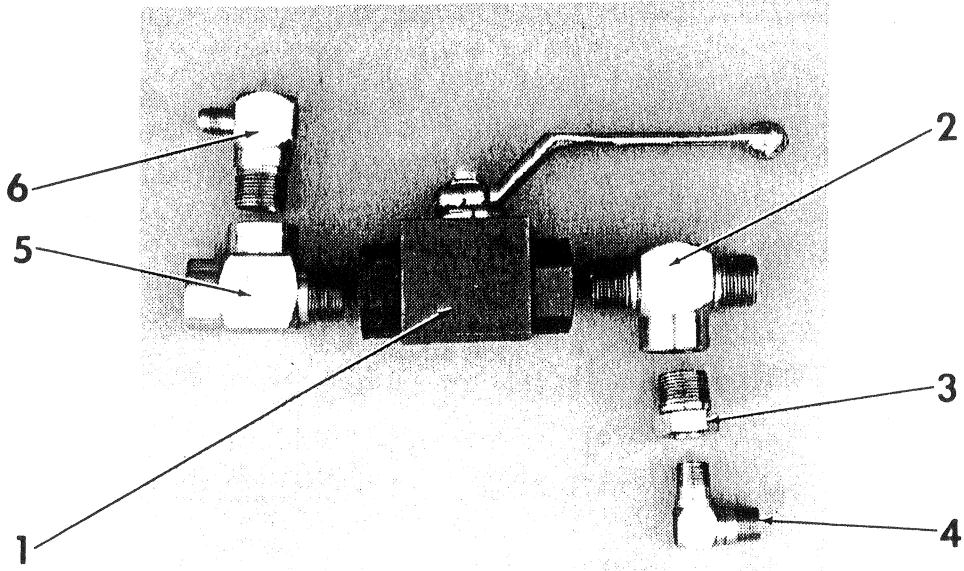
5322 Bleed Valve

5988 Hydraulic Pump

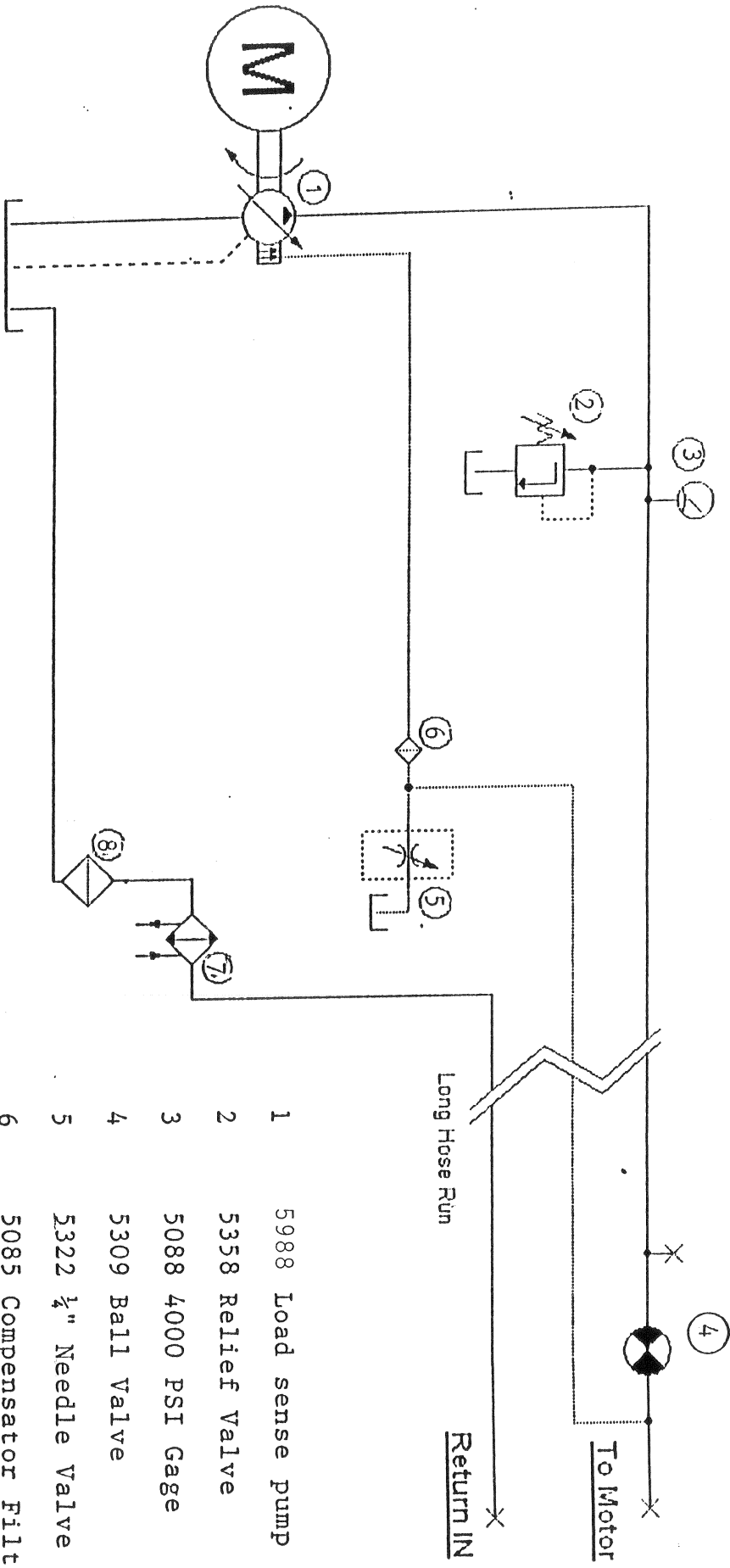
5110 Cooler

5085 Compensator filter

BALL VALVE ASSEMBLY



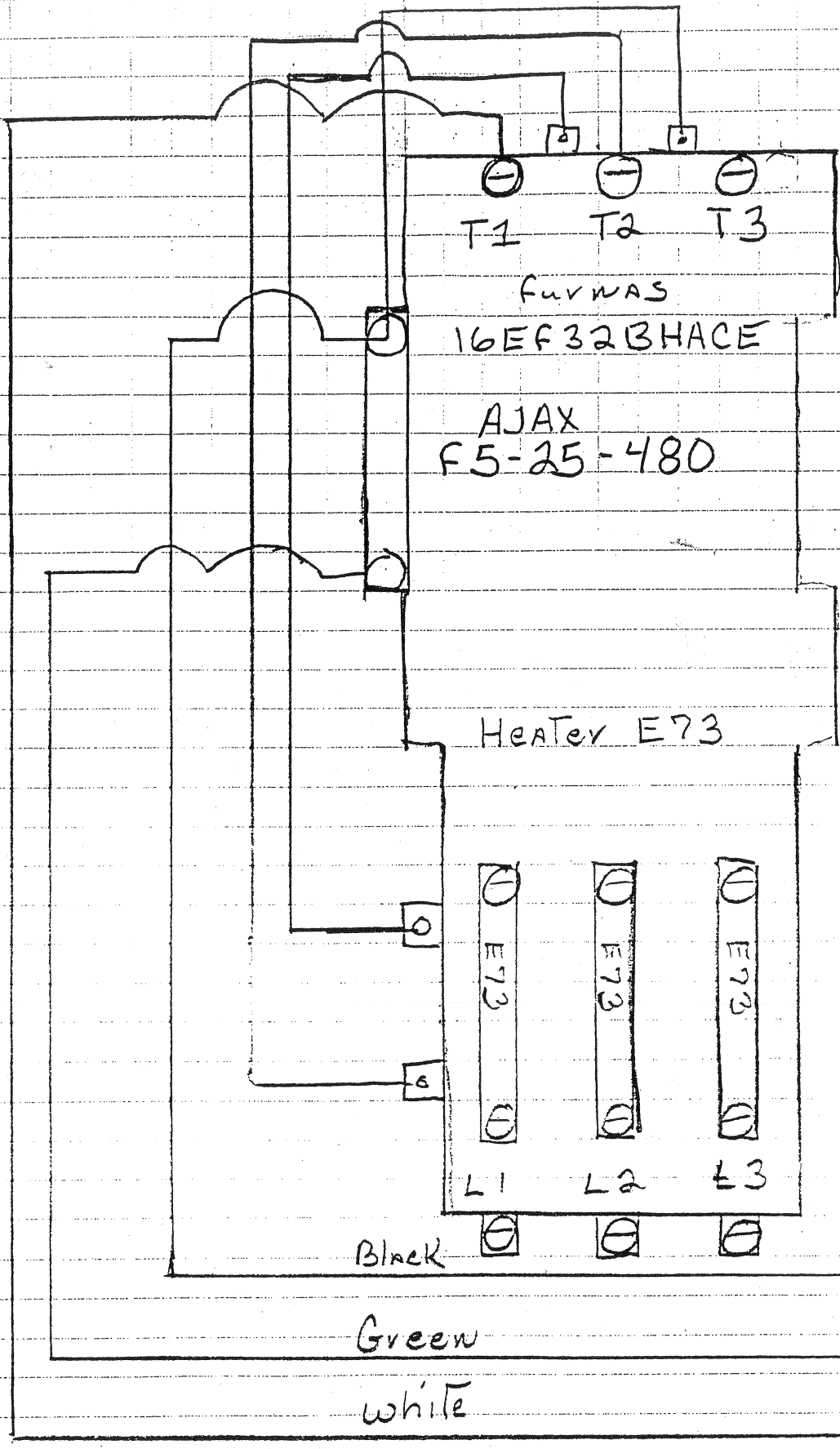
1	Valve	5309
2	Tee	5312
3	Reducer Bushing	5310
4	Elbow	5313
5	Tee	5311
6	Elbow	5249



- 1 5988 Load sense pump
- 2 5358 Relief Valve
- 3 5088 4000 PSI Gage
- 4 5309 Ball Valve
- 5 5322 1/4" Needle Valve
- 6 5085 Compensator Filter
- 7 5110 Water to oil cooler
- 8 5078 Return Filter

Ohio Fluid Products, Inc.
 Model: 23077
 30 HP Electric
 Drawn: JFJ
 Last Modified: 26 Feb 2004

CB 30E/40E



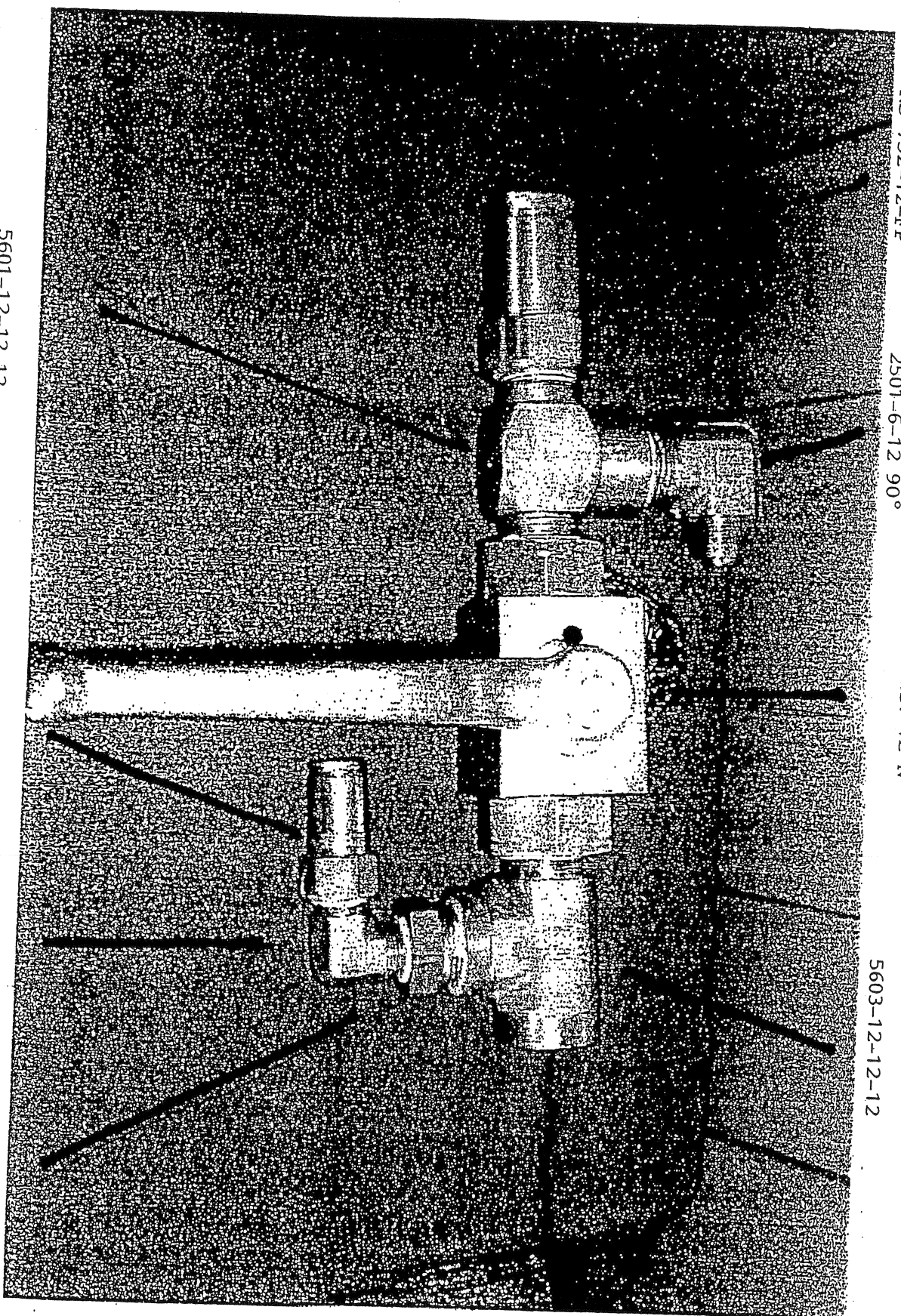
use with switches

49SCSB5

480 3 ϕ Phase
 ITE Heavy Duty Enclosed switch
 60 AMP 600 VAC 3 pole Type 3 R

FURNAS
 Push Button Kit
 START-STOP

BALL VALVE
T.H.A.
HBV 12 N



NS-752-12-FP

2501-6-12 90°

HBV 12 N

5603-12-12-12

5601-12-12-12

NS-372-6-FP

5500-6-6 90°

5406-12-6 BUSHING