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Dash Panel Assembly ............................................................... 4
Blade Hub Guard Assembly ..................................................... 5
Drive Lever Assembly ............................................................... 6
Control Grip Assembly ............................................................. 8
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Skid Plate Assembly ............................................................... 11
Transmission Guard Assembly ............................................. 12
Engine Assembly .................................................................... 13
Engine Mount Assembly ......................................................... 14
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Unpacking
This machine was inspected and operated before shipment and should not require any additional adjustment prior to its initial use. However, in
the unlikely event of damage during shipment, the operator is advised to check out the machine by following the instructions of this manual in
operating each of the equipment subsystems.
Uncrate the equipment carefully to prevent damage. Follow the instructions contained in this manual for the assembly and installation of any
component parts which may have been removed for shipping purposes.
Check each item making certain that all items are accounted for and in good visual condition before discarding any packing materials. If there is
any damaged or missing parts call customer services on our toll free number:
1-800-321-5336.

Contents of Carton
1. Diamond Products CC-110D-SS High Powered Saw
2. Installed Blade Guard

Before Starting
This instruction manual describes the operating procedures, care, maintenance, adjustments and safety precautions for proper use of this
machine. This equipment is intended for industrial applications by experience operators. It is to be operated in conformance with applicable
federal, state and local codes or regulations pertaining to safety, air pollution, noise, etc.

IMPROPER USE OF THIS EQUIPMENT OR IMPROPER MACHINE ALTERATIONS MAY BE
EXTREMELY DANGEROUS!
The operator is cautioned against using this machine before having read and fully understood the instructions presented in this
manual and in the original manufacturer’s instructions provided separately.

USER RESPONSIBILITIES
It is the operator’s responsibility to use this machine under safe working conditions and to be fully aware of requirements for operator safety and
safety of co-workers, observers and public at large. The operator must be aware of the machine’s capabilities and limitations and follow the
safety precautions in each section of this manual. Periodic maintenance is required, in accordance with instructions herein, to promote safe and
reliable operation.
Care is to be taken by the operator to see that all of the safety features furnished with the machine are properly maintained and operational.
It is the responsibility of the operator to provide a safe working environment and to follow proper safety procedures when
operating this equipment. Operators must use approved ear protection, safety hat, eye protectors, gloves, safety shoes and any
other personal protective equipment required for compliance with standard safety practices or federal, state and local codes and
regulations.
## CC-110D High Powered Saw

**CC-110D-SS 110hp(5801402)**

<table>
<thead>
<tr>
<th>Engine</th>
<th>Cummins QS83.3 110Hp Turbo Diesel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max Blade Diameter</td>
<td>30.00”-36.00”</td>
</tr>
<tr>
<td>Blade Flange</td>
<td>6.00” Diameter, 1.00” Arbor, 4 on 3.00” 3/8” Pin (Louie)</td>
</tr>
<tr>
<td>Blade Mounting</td>
<td>Left And Right Side W/ Safety Lock</td>
</tr>
<tr>
<td>Maximum Cutting Depth</td>
<td>14.50” W/36.00” Blade &amp; 11.50” W/ 30.00” Blade</td>
</tr>
<tr>
<td>Hydraulics</td>
<td>Electro/Hydraulic Raise Lower &amp; Fifth Wheel Assembly</td>
</tr>
<tr>
<td>Transmission</td>
<td>Hydrostatic DPI</td>
</tr>
<tr>
<td>Dimensions</td>
<td>L:98.50” W:39.00” H:77.00” Weight: 2250lbs</td>
</tr>
</tbody>
</table>

![Diagram of CC-110D High Powered Saw](image-url)
1.000 ARBOR

3/8" x 1.50" Dowel Pin (2903155) x 4

Blade Arbor Pattern

3.000 Dowel Pin

0.000 Diameter

(2903155) x 4

(Dowel Pin)
# Upright Dash Assembly

**CC-110D-SS**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2503366</td>
<td>Dash Upright, CC-110D-SS</td>
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</tr>
<tr>
<td>2</td>
<td>6010014</td>
<td>Handle Bar, 36&quot; Long</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>2500636</td>
<td>Handle Grip</td>
<td>2</td>
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<tr>
<td>4</td>
<td>2900234</td>
<td>Hand Lock Knob, 3/8&quot;-16</td>
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<tr>
<td>5</td>
<td>3200045</td>
<td>Pipe Tee, 1/2&quot; NPT</td>
<td>1</td>
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<tr>
<td>6</td>
<td>3200013</td>
<td>Street Elbow, 1/2&quot; NPT</td>
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<tr>
<td>7</td>
<td>3200598</td>
<td>Close Nipple, 1/2&quot; NPT, Brass</td>
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<td>8</td>
<td>3200027</td>
<td>Water Valve</td>
<td>2</td>
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<td>9</td>
<td>3200595</td>
<td>Fitting, 1/2&quot; F. Pipe to 3/4&quot; F. Garden</td>
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</tr>
<tr>
<td>10</td>
<td>3200155</td>
<td>Fitting, 1/2&quot; M. Pipe to 3/4&quot; M. Garden</td>
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<td>11</td>
<td>2702714</td>
<td>2.00&quot; Cushion Clamp</td>
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<td>12</td>
<td>2801367</td>
<td>E-Stop Switch</td>
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<td>13</td>
<td>1800169</td>
<td>DP S/N Nameplate</td>
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<td>14</td>
<td>2501427</td>
<td>Rope Cleat</td>
<td>1</td>
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<td>15</td>
<td>2500211</td>
<td>Wrench, 15/16&quot; Open End</td>
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<tr>
<td>16</td>
<td>2900138</td>
<td>5/16-18x1.00 HEX CAP SCREW</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>2900039</td>
<td>5/16&quot;-18 Nylock Hex Nut</td>
<td>1</td>
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<tr>
<td>18</td>
<td>2900567</td>
<td>5/16&quot; Flat Washer</td>
<td>1</td>
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<tr>
<td>19</td>
<td>2900499</td>
<td>1/2-13x1.50 HEX CAP SCREW</td>
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<td>20</td>
<td>2900026</td>
<td>1/2-13 Nylon-Insert Hex Locknut</td>
<td>6</td>
</tr>
<tr>
<td>21</td>
<td>2900127</td>
<td>1/2&quot; USS Flat Washer</td>
<td>12</td>
</tr>
</tbody>
</table>
Dash Panel Assembly
CC-110D-SS

**NOTE: 2012 & PRIOR UNITS MAY BE EQUIPED WITH A B&W ENGINE MONITOR, THIS UNIT IS PART #2804518.**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
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<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>2506470</td>
<td>Dash Panel w/LED</td>
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<tr>
<td>2</td>
<td>2808084</td>
<td>CanVu Engine Monitor (Color Display)</td>
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<tr>
<td>3</td>
<td>2808043</td>
<td>Cummins Key Switch</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>2708022</td>
<td>Vernier Throttle Cable, Kohler, 40HP</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>2802888</td>
<td>Switch, Toggle, 3- Position</td>
<td>1</td>
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<tr>
<td>6</td>
<td>2502690</td>
<td>Switch Boot</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>2902055</td>
<td>1/4-20 x 3/4 PHMS W/Washer</td>
<td>6</td>
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<tr>
<td>8</td>
<td>2808083</td>
<td>Dash Wiring Harness *Not Shown</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>2804526</td>
<td>Engine Wiring Harness *Not Shown</td>
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</table>
Blade Hub Guard Assembly
CC-110D-SS

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
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<tbody>
<tr>
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<td>2503557</td>
<td>CC-110D-SS Hub Guard</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>2900084</td>
<td>1/2 SPLIT LOCK WASHER</td>
<td>1</td>
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<tr>
<td>3</td>
<td>2900127</td>
<td>1/2&quot; USS Flat Washer</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>2900139</td>
<td>1/2-13 x 1.75&quot; HHCS</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>2900026</td>
<td>1/2-13 Nylon-Insert Hex Locknut</td>
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</tr>
</tbody>
</table>
Drive Lever Assembly
CC-110D-SS

12
19
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21
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9
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4
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11
8
9
2
## Drive Lever Assembly

**CC-110D-SS**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
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<tr>
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<td>Lever Support Weldment</td>
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<td>2</td>
<td>6070489</td>
<td>Speed Control Lever</td>
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<td>3</td>
<td>6010055</td>
<td>Friction Spacer</td>
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<tr>
<td>4</td>
<td>6010123</td>
<td>Linkage Lever</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>6070486</td>
<td>Linkage Assembly 4-1/4&quot;</td>
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<tr>
<td>6</td>
<td>2500007</td>
<td>Set Collar, 1/2&quot; with Set Screw</td>
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<tr>
<td>7</td>
<td>2900047</td>
<td>3/8-16 x 1.75 Hex Cap Screw</td>
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<tr>
<td>8</td>
<td>2900018</td>
<td>Lock Nut, 3/8-16 Nylon</td>
<td>5</td>
</tr>
<tr>
<td>9</td>
<td>2903018</td>
<td>USS 3/8&quot; Flat Washer</td>
<td>10</td>
</tr>
<tr>
<td>10</td>
<td>6075200</td>
<td>Transmission Linkage Spacer, CC-110D</td>
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<td>11</td>
<td>2903032</td>
<td>3/8-16 x 6.00 HHCS</td>
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<td>6010319</td>
<td>Control Grip Assembly</td>
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<tr>
<td>13</td>
<td>2900153</td>
<td>Friction Washer, 3/8&quot;</td>
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<td>14</td>
<td>2900474</td>
<td>3/8&quot; Belleville Serrated Washer</td>
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<td>15</td>
<td>2900060</td>
<td>3/8-16 x 2.00 HHCS (Grade 5)</td>
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<td>16</td>
<td>2501339</td>
<td>Rubber Support Mount</td>
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<td>17</td>
<td>2900126</td>
<td>1/4&quot; USS Flat Washer</td>
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<td>2900010</td>
<td>1/4-20 Nylon-Insert Hex Locknut</td>
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<td>1/4-20 x 1.25&quot; HeHCS (Grade 5)</td>
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<td>1/4-20 x .750&quot; HHCS</td>
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<tr>
<td>21</td>
<td>6070487</td>
<td>Transmission Linkage Assembly, CC-110D</td>
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</table>

## Transmission Linkage (6070487)

**CC-110D-SS**

<table>
<thead>
<tr>
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<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
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</thead>
<tbody>
<tr>
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<td>6070488</td>
<td>Rod, 3/8-24 x 13.75&quot;</td>
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</tr>
<tr>
<td>2</td>
<td>2500152</td>
<td>Rod End, 3/8-24 Female</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>2900006</td>
<td>3/8 Split Lock Washer</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>2900148</td>
<td>3/8-24 Steel Hex Nut</td>
<td>2</td>
</tr>
</tbody>
</table>
# 2 Button Control Grip Assembly (6010319)
**CC-110D-SS**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
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<th>DESCRIPTION</th>
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<tbody>
<tr>
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<td>2501280</td>
<td>Control Grip Body</td>
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<td>2501281</td>
<td>Control Grip Cover</td>
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<td>2500644</td>
<td>Plug, Rectangular</td>
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<td>4</td>
<td>2500694</td>
<td>Plug, 5/8&quot; Hole</td>
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<td>5</td>
<td>2800372</td>
<td>Pushbutton Switch (B&amp;G)</td>
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<td>6</td>
<td>2800373</td>
<td>Pushbutton Switch (B&amp;W)</td>
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<td>2900453</td>
<td>Set Screw, Soc. Hd., M5-0.8 x 12mm</td>
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<td>8</td>
<td>2900452</td>
<td>Machine Screw, Oval Hd., #4 x 5/8&quot;</td>
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<td>2800393</td>
<td>Harness, Hydraulic Pump</td>
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<td>2800002</td>
<td>Wire Nut, 22-16 Gage</td>
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</table>

# Linkage Assembly (6070486)
**CC-110D-SS**

![Linkage Assembly Diagram]

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<th>QTY.</th>
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<td>Rod, 3/8-24 x 2-1/4&quot;</td>
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<td>2500152</td>
<td>Rod End, 3/8-24 Female</td>
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</tr>
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<td>3</td>
<td>2900148</td>
<td>3/8-24 Steel Hex Nut</td>
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</tr>
<tr>
<td>4</td>
<td>2900006</td>
<td>3/8 Split Lock Washer</td>
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</table>
# Jackshaft Guard Assembly
## CC-110D-SS

<table>
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<td>Jackshaft Guard</td>
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<tr>
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<td>2900029</td>
<td>3/8-16 x 1.50 HEX HEAD CAP SCREW</td>
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<td>3</td>
<td>2900018</td>
<td>Lock Nut, 3/8-16 Nylon</td>
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</table>
## Skid Plate Assembly, 30.00"

**CC-110D-SS**

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<td>3/8-16 x 1.50 HEX HEAD CAP SCREW</td>
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<td>3</td>
<td>2900006</td>
<td>3/8 Split Lock Washer</td>
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<td>2903018</td>
<td>USS 3/8&quot; Flat Washer</td>
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</tbody>
</table>
## Transmission Guard Assembly

**CC-110D-SS**

<table>
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<th>ITEM NO.</th>
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<td>6079057</td>
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<td>5/16&quot; Flat Washer</td>
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<tr>
<td>3</td>
<td>2900031</td>
<td>5/16 SPLIT LOCK WASHER</td>
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<tr>
<td>4</td>
<td>2900217</td>
<td>5/16&quot;-18 x 1.25&quot; Hex Cap Screw</td>
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### CC-110D-SS

Engine, Cummins QSB3.3 (2603308)

<table>
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<td>2708048</td>
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<td>Alternator Belt, 25-24476</td>
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<td>2707347</td>
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<td>Primary Fuel Filter</td>
<td>FF5638</td>
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<td>2708071</td>
<td>1</td>
<td>Cummins Starter Motor</td>
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<td>2707346</td>
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<td>Oil Filter</td>
<td>LF16011</td>
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<td>6</td>
<td>2603308</td>
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<td>Cummins QSB3.3 110hp Turbo Diesel Engine</td>
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<td>2708043</td>
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<td>Fuel Primer Assembly</td>
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<td>2707348</td>
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<td>Fuel / Water Separator</td>
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<td>6070565</td>
<td>1</td>
<td>Cummins 110hp Water Neck, Modified</td>
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<td>2502624</td>
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## Starter Solenoid Assembly

**CC-110D-SS**

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# Fan Assembly
## CC-110D-SS

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NOTE:
PRIMAIRY AIR FILTER PART NUMBER 2506414
SECONDARY ARI FILTER PART NUMBER 2506415

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# Exhaust Assembly

**CC-110D-SS**

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### Radiator Assembly
**CC-110D-SS**

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Blade Collar Assembly
CC-110D-SS

NOTE: ITEM NO. 10 IS PART NUMBER 2903117 ON LEFT BLADE COLLAR ASSEMBLY (RH)

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NOTE: ITEM NO. 10 IS PART NUMBER 2903117 ON LEFT BLADE COLLAR ASSEMBLY (RH)
NOTE: SHAFTS ARE EQUIPPED WITH SPLIT BEARINGS FOR BELT REPLACEMENT.

Blade Shaft & Jack Shaft Assembly
CC-110D-SS
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## Battery Assembly

**CC-110D-SS**

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# Drive Chain Guard Assembly

**CC-110D-SS**

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# Transmission Assembly

**CC-110D-SS**

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**Hydrostatic Transaxle Transmission (2708117)**

**CC-110D-SS**
## Fuel Tank Assembly
**CC-110D-SS**

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## Rear Axle & Undercarriage Assembly
### CC-110D-SS

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<td>Key .25&quot; x 2.25&quot;</td>
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## Front Pointer Assembly
### CC-110D-SS

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Parking Brake Assembly
CC-110D-SS

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<td>3/8-16 x 1.50 HEX HEAD CAP SCREW</td>
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<td>1/4-20x.750 HEX CAP SCREW</td>
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<td>5/16&quot;-18 Nylock Hex Nut</td>
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Fifth Wheel & Pump Assembly
CC-110D-SS

ALT. VIEW
## Fifth Wheel & Pump Assembly

### CC-110D-SS

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<th>ITEM NO.</th>
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<td>4</td>
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<td>1/4&quot; USS Flat Washer</td>
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ITEM NO. | PART NUMBER | DESCRIPTION
--- | --- | ---
1 | 6070574 | 36" Blade Guard - Rear Weldment
2 | 6070575 | 36" Blade Guard - Front
3 | 6070576 | 36.00" BG Lock Strip
4 | 6070577 | 36.00" BG Rubber Shield, CC-110D-SS
5 | 2500830 | Water Manifold Gasket
6 | 6010264 | Water Manifold
7 | 3200596 | Fitting, 3/8" MPT to 3/4" F. Garden Hose
8 | 2900294 | 1/4-20 Hex Head Cap Screw
9 | 2900010 | 1/4-20 Nylon-Insert Hex Locknut
10 | 3200669 | 1/4 MPT x 1/4 HOSE BARB
11 | 6048155 | Water Tube Clamp
12 | 6070578 | Water Tube for Blade Guard
13 | 2900114 | 1/4-20x.750 HEX CAP SCREW
14 | 2900126 | 1/4" USS Flat Washer
15 | 3201094 | 1/8" Solid Hex-Socket Plug
16 | 2903095 | 1/2-13 x 5.00 Hex Head Cap Screw
17 | 2900127 | 1/2" USS Flat Washer
18 | 2900026 | 1/2-13 Nylon-Insert Hex Locknut
19 | 2900693 | 1/2-13 x 3.00 Hex Cap Screw
20 | 2900139 | 1/2-13 x 1.75" HHCS
21 | 2900084 | 1/2 SPLIT LOCK WASHER
22 | 3201343 | 5/16 Water Tube (Sold Per Inch)
23 | 6070579 | Water Hose Assembly, 36.00" Blade Guard
24 | 6070577 | 5/16 Water Tube (Sold Per Inch)
Quick Reference List

Replacement Parts

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<th>Use</th>
<th>QTY. Per Saw</th>
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<td>Transmission Belt</td>
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<td>Shear Bolt Fastener</td>
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Recommended Fluids

- Oil Capacity = 8.5 Liters (9 quarts)
  - Recommended Oil Type = High Quality SAE 15W-40 Heavy Duty
- Coolant Capacity (Engine Only) = 4.5 Liters (4.75 Quarts)
  - Recommended Coolant = 50/50 Mix, Cummins Complete ES DCA4 Plus
- Fuel Capacity = 9.0 Gallons (34 Liters)
  - Recommended Fuel = ASTM 2D Ultra Low Sulfur Diesel Fuel

Maintenance Schedule,
*See accompanying Cummins Operation & Maintenance Manual For Complete Maintenance and Recommendations.

Daily Check
- Visual Machine Inspection
  - Loose Or Damaged Parts
  - Unusual Noise or Vibration
  - Missing Safety Devices
  - Leaks
- Engine Oil Level
- Engine Coolant Level
- Belt Condition and Tension Including Engine & Aux. Driven Belts
- Cooling Fan Filter / Air Intake Filter
- Drain Water From Fuel/Water Separator
- Lubricate All Grease Points, Including Blade Shaft & Jackshaft Bearings.

250 Hours
- Engine Oil & Filter

500 Hours
- Fuel Filters

1000 Hours
- Engine Drive Belts
- Fuel Lines

2000 Hours
- Drain, Flush Fill Cooling System
- Engine Adjustments
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EQUIPMENT AND PARTS
WARRANTY

Diamond Products warrants all equipment manufactured by it against defects in workmanship or materials for a period of one (1) year from the date of shipment to Customer.

The responsibility of Diamond Products under this Warranty is limited to replacement or repair of defective parts at Diamond Products’ Elyria, Ohio factory, or at a point designated by it, of such parts as shall appear to us upon inspection at such parts, to have been defective in material or workmanship, with expense for transportation and labor borne by Customer.

In no event shall Diamond Products be liable for consequential or incidental damages arising out of the failure of any Product to operate properly.

Integral units such as engines, electric motors, batteries, transmissions, etc., are excluded from this Warranty and are subject to the prime manufacturer’s warranty.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, AND ALL SUCH OTHER WARRANTIES ARE HEREBY DISCLAIMED.