



WEKA PARTS LIST

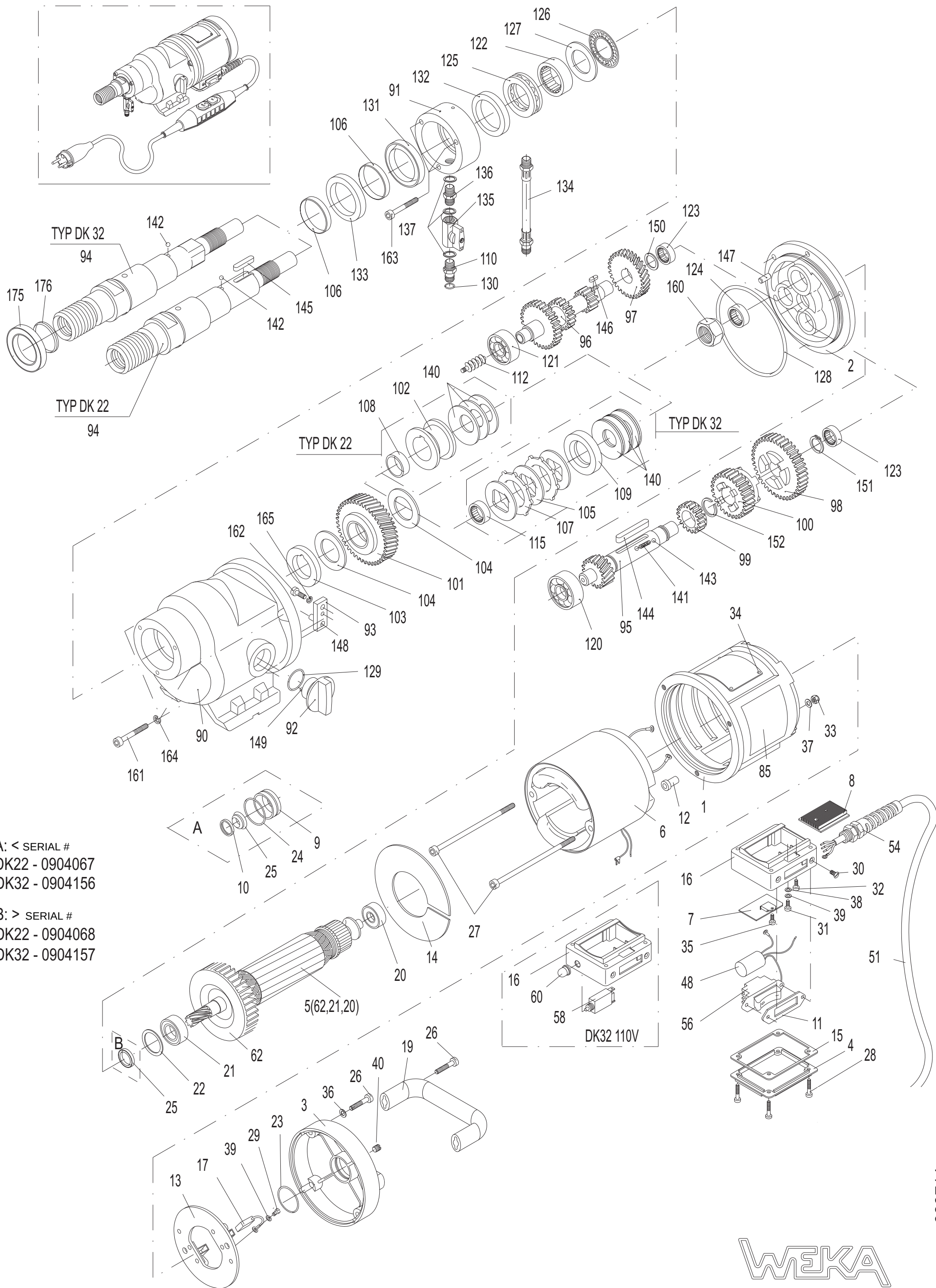
**Model
DK32**

AUG 2015

Intentionally Blank

WEKA

DK 32



A: < SERIAL #
DK22 - 0904067
DK32 - 0904156

B: > SERIAL #
DK22 - 0904068
DK32 - 0904157

DK32 110V

080714

WEKA

WEKA DK32

9-11-2015

Fig	Req	DESCRIPTION	DP Part
1	1	Motor case	270083
2	1	Intermediate Flange	270325
3	1	Motor Top Hood w- O-ring	2700833
4	1	Terminal Case Cover	2700834
5	1	Armature w- Fan + Bearings 230V	2703253
	1	Armature w- Fan + Bearings 110V	2703254
6	1	Field compl. 230V	2701922
	1	Field compl. 110V	2701923
7	1	Electronic Module 230V	2703259
	1	Electronic Module 110V	2703260
8	1	Cooling Profile	2703261
	1	Exchange Seal Bush	2703250
11	1	Switch Sealing	2701584
12	2	Field Screw Ins Sleeve	2700839
13	1	Brush Holder Disc	2700840
14	1	Air Conducting Disc	2700841
15	1	Terminal Case Sealing	2701080
16	1	Terminal Case - elect	2703262
	1	Terminal Case - therm 110V	2701396
17	2	Carbon Brush 230V	2701532
	2	Carbon Brush 110V	2700845
19	1	Carrying Handle	2704245
20	1	Ball Bearing 6201 2Z	2700846
21	1	Ball Bearing 6002 Z	2700773
22	1	Compensation Washer	2700848
23	1	O-Ring RDR 32x3	2700849
25	1	Rotary Shaft Seal RWD12x24x7	2703241
26	6	Hex. Socket Hd Screw M6x35	2700852
27	2	Hex. Socket Hd Screw M5x120	2700853
28	4	Fill. Hd Screw M4x40	2700854
29	2	Fill. Hd Screw M4x6	2700855
30	2	Slot. Count. Hd Screw M4x6	2700856
31	1	Slot. Pan Hd Screw M4x6	2700674
32	1	Pan Hd Tapping Screw 3,9x9,5	2700675
33	2	Hexagon Nut M5	2700858
34	4	Round Hd grooved Pin 2,3x4	2701399
35	1	Th. Roll. Cheese Hd Screw M4x6	2701386
36	4	Locking Washer SM6	2700826
37	2	Curved Spring Washer A5	2700861
38	1	Curved Spring Washer A4	2700680
39	3	Medium Washer 4.3	2700681
40	1	Slot. Set Screw M6x5	2702566
48	1	Interference Suppression Cap	2706625

Fig	Req	DESCRIPTION	DP Part
51	1	Cord 3G1,5x3,8 230V	2701541
	1	Cord 3G4x3,8m 110V	2702239
54	1	Cord Gland 230V	2701451
	1	Cord Gland 110V	2701451
56	1	Motor Switch	2700886
58	1	Motor Protect w- Hood 110V	2701919
60	1	Protective Hood 110V	2700868
62	1	Fan	2700692
85	1	Pointing Sticker	2700737
90	1	Gear Box	2701924
91	1	Water Supply Bush	2700871
92	1	Gear Change Grip	2700872
93	1	Gear Change Lever	2701925
94	1	Spindle 1 1/4" w-106+142	2701926
95	1	Gear Change Shaft	2701927
	1	Gear Change Shaft S	2700875
96	1	Pinion Shaft	2701928
97	1	Spur Wheel	2701929
98	1	Gear Wheel 1	2701930
99	1	Gear Wheel 3	2701931
100	1	Slide Gear Wheel	2701932
101	1	Spindle Wheel	2701933
	1	Spindle Wheel S	2702146
103	1	Supporting Disk	2701083
104	2	Brake Disk A	2701934
105	3	Pressure Disk	2701935
106	2	Shaft Wearing Sleeve	2701064
107	2	Brake Disk B	2701941
109	1	Pressure Ring	2701936
110	1	Quick Connect Nipple	2700706
112	1	Feed Worm	2705979
115	1	Needle Cage	2701938
120	1	Ball Bearing 6302	2700791
121	1	Ball Bearing 6201	2700792
122	1	Needle Bearing	2700793
123	2	Needle Bush	2700794
124	1	Needle Bush	2700795
125	1	Thrust Ball Bearing	2700796
126	1	Thrust Needle Cage	2700797
127	1	Thrust Bearing Washer	2700798
128	1	O-Ring RDR102x3	2700799
129	1	O-Ring RDR20x3	2700711
130	1	O-Ring RDR11x2,5	2700712

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Fig	Req	DESCRIPTION	DP Part
131	1	Rotary Shaft Seal 40x52x7	2700802
132	1	Rotary Shaft Seal 38x50x7	2700803
133	1	Rotary Shaft Seal 40x52x7S	2700804
134	1	Hose Piece cpl. W-fit	2701939
135	1	Ball Valve	2700715
	1	Grip for Ball Valve	2700925
137	3	Sealing Ring	2700717
140	6	Disk Spring	2700809
141	1	Pressure Spring	2700810
142	1	Ball 5	2700811
143	2	Ball 4	2700720
144	1	Parallel Key A6x6x45	2700813
146	1	Parallel Key A4x4x10	2700815
147	1	Parallel Pin 6m6x10	2700816
148	1	Parallel Pin 5m6x15	2701065
149	1	Parallel Pin 3m6x16	2700723
150	1	Shim Ring PS14x20x1	2700819
151	1	Retaining Ring 16x1	2700820
152	1	Retaining Ring SW20	2700821
160	1	Hexagon Nut M22x1,5	2700822
161	3	Hex. Soc. Hd Screw M6x50	2700823
162	1	Hex. Soc. Hd Screw M5x12	2700733
163	3	Hex. Soc. Hd Screw M5x45	2700825
164	3	Locking Washer SM6	2700826
165	1	Locking Washer SM5	2700735
	1	Gear Oil 300 ml	2700829
175	1	Antifriction-Element	2705402
176	2	O-Ring 32x1,5	2701866

* OIL QTY - 10.15oz

* CLUTCH TORQUE - 30-33ftlbs (THERMAL) / 26-30ftlbs (ELECTRONIC)

Intentionally Blank

NOTES & RECORDS

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EQUIPMENT AND PARTS WARRANTY

Diamond Products warrants all equipment manufactured by it against defects in workmanship or materials for a period of one (1) year from the date of shipment to Customer.

The responsibility of Diamond Products under this Warranty is limited to replacement or repair of defective parts at Diamond Products' Elyria, Ohio factory, or at a point designated by it, of such parts as shall appear to us upon inspection at such parts, to have been defective in material or workmanship, with expense for transportation and labor borne by Customer.

In no event shall Diamond Products be liable for consequential or incidental damages arising out of the failure of any Product to operate properly.

Integral units such as engines, electric motors, batteries, transmissions, etc., are excluded from this Warranty and are subject to the prime manufacturer's warranty.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, AND ALL SUCH OTHER WARRANTIES ARE HEREBY DISCLAIMED.



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