DIAMOND PRODUCTS®

CORE CUT
PARTS LIST MANUAL

CC1113XL

JANUARY 2026

Part #: 1801094-05

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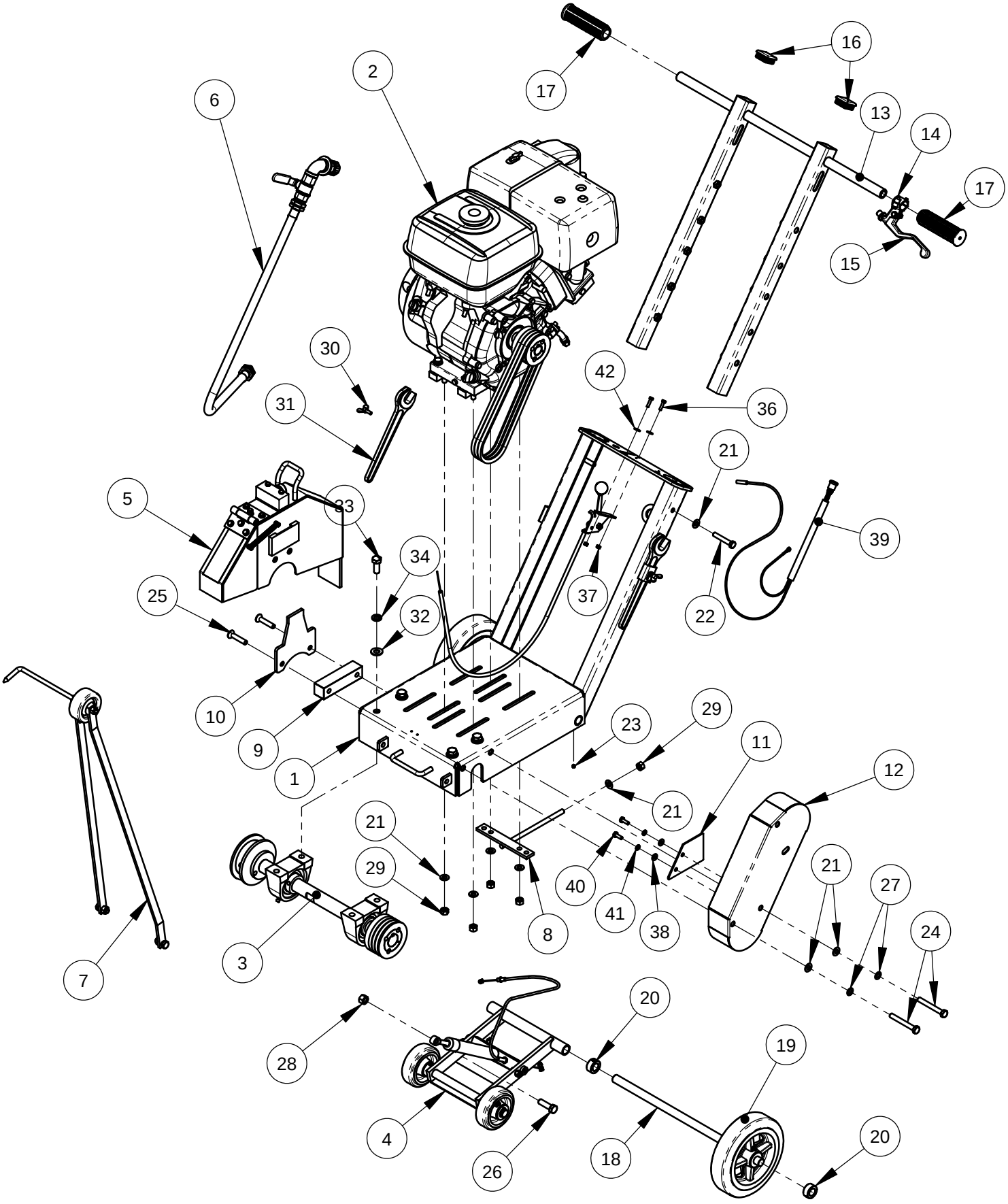
Quick Reference Service Filters/ Belts

DP Part No.	Description
2700201	Air Filter for 11HP Honda
2703150	Fuel Filter for 11HP Honda
2500380	Blade Shaft Belt (3) for 11HP Honda

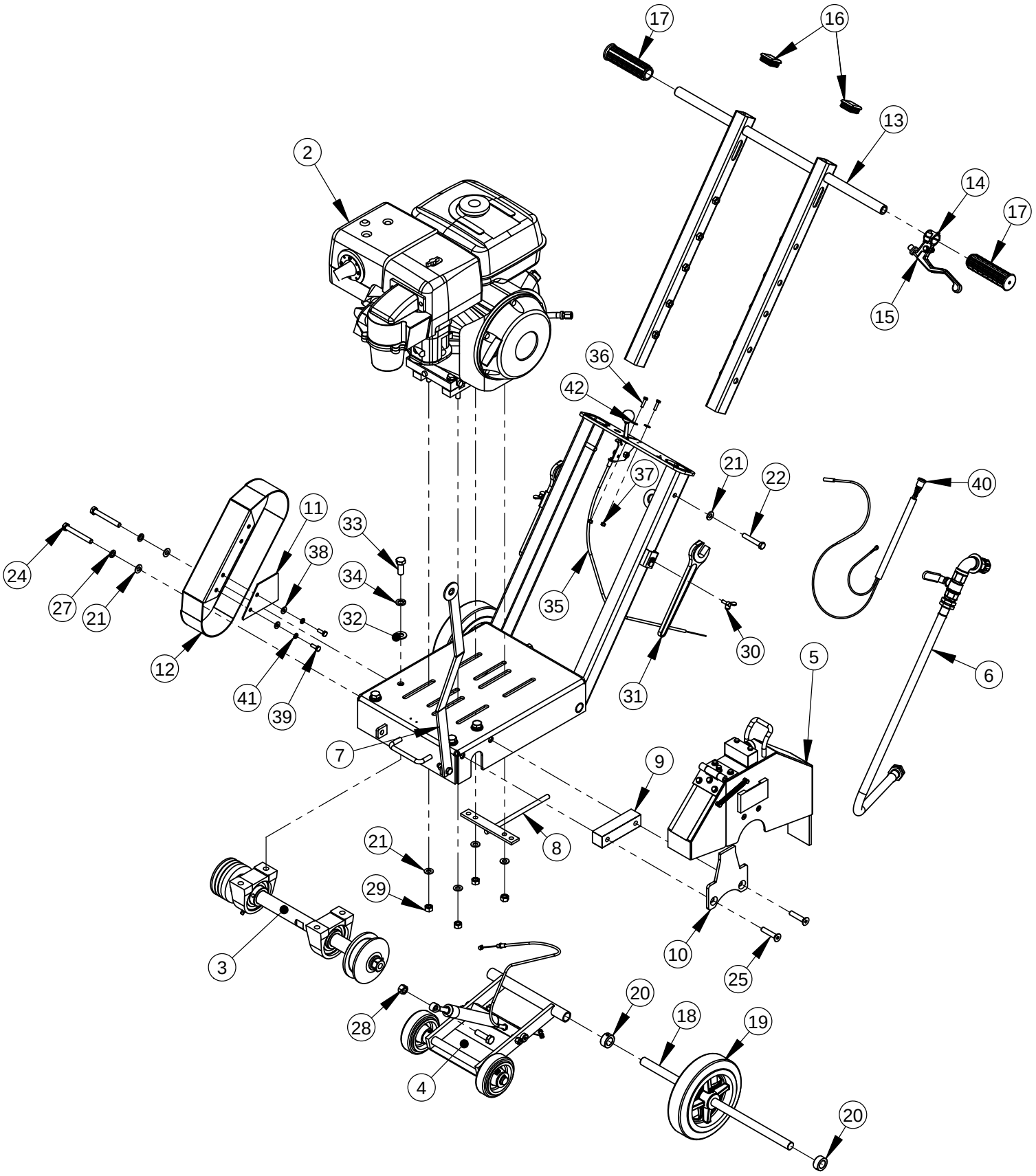
SAW ASSEMBLY #5801015



SAW ASSEMBLY (REGULAR CUT) #5801015

ITEM	PART NO.	QTY	DESCRIPTION
1	6040702	1	Frame Weldment
2	6040609	1	Gas Engine Parts
3	6040610	1	Blade Shaft Assembly
4	6040708	1	Front Axle Assembly
5	6049031	1	14" Blade Guard Assembly
6	6040611	1	Hose Assembly with Water Valve
7	6048080	1	Pointer Assembly
8	6040613	1	Shaft, Belt Adjustment
9	6040713	1	Blade Guard Spacer
10	6030699	1	Tapered Guard Mount
11	6040704	1	Plate, Belt Guard
12	6040718	1	Belt Guard Weldment
13	6040706	1	Sliding Handle Weldment
14	6010618	1	Bracket, Handlebar Lever
15	6010619	1	Lever, Handlebar
16	2503925	2	Cap, 1-1/4" Sq. Tube
17	2500001	2	7/8" Handle Grip
18	6040712	1	Rear Axle
19	2503754	2	Wheel 8" X 2" X 3/4"
20	2400615	4	Set Collar, 3/4"
21	2900014	9	Flat Washer, 3/8" SAE
22	2900079	2	Cap Screw, Hex Hd., 3/8-16 x 2-1/4"
23	2900056	2	Set Screw, Soc. Hd., 1/4-20 x 1/4"
24	2900319	2	Cap Screw, Hex Hd., M10 x 80mm
25	2901409	2	Cap Screw, Flat Hd. Soc., M10 x 50mm
26	2900331	1	Cap Screw, Hex Hd., M12 x 40mm
27	2900321	2	Lock Washer, M10 Split
28	2900327	1	Lock Nut, M12 Nylon
29	2900304	5	Lock Nut, M10 Nylon
30	2900307	2	Wing Screw, M6 x 16mm
31	2500256	2	Wrench Head
32	2900058	4	Flat Washer, 1/2" SAE
33	2900025	4	Cap Screw, Hex Hd., 1/2-13 x 1-1/4"
34	2900084	4	Lock Washer, 1/2" Split
35	2501565	1	Throttle Control, 15"
36	2900309	2	Cap Screw, Hex Hd., M5 x 20mm
37	2900301	2	Lock Nut, M5 Nylon
38	2900009	2	Flat Washer, 1/4" SAE
39	6048789	1	Wire Harness, Stop Switch
40	2900144	2	Cap Screw, Hex Hd., 1/4-20 x 3/4"
41	2900024	2	Lock Washer, 1/4" Split
42	2900016	2	Flat Washer, #10 USS

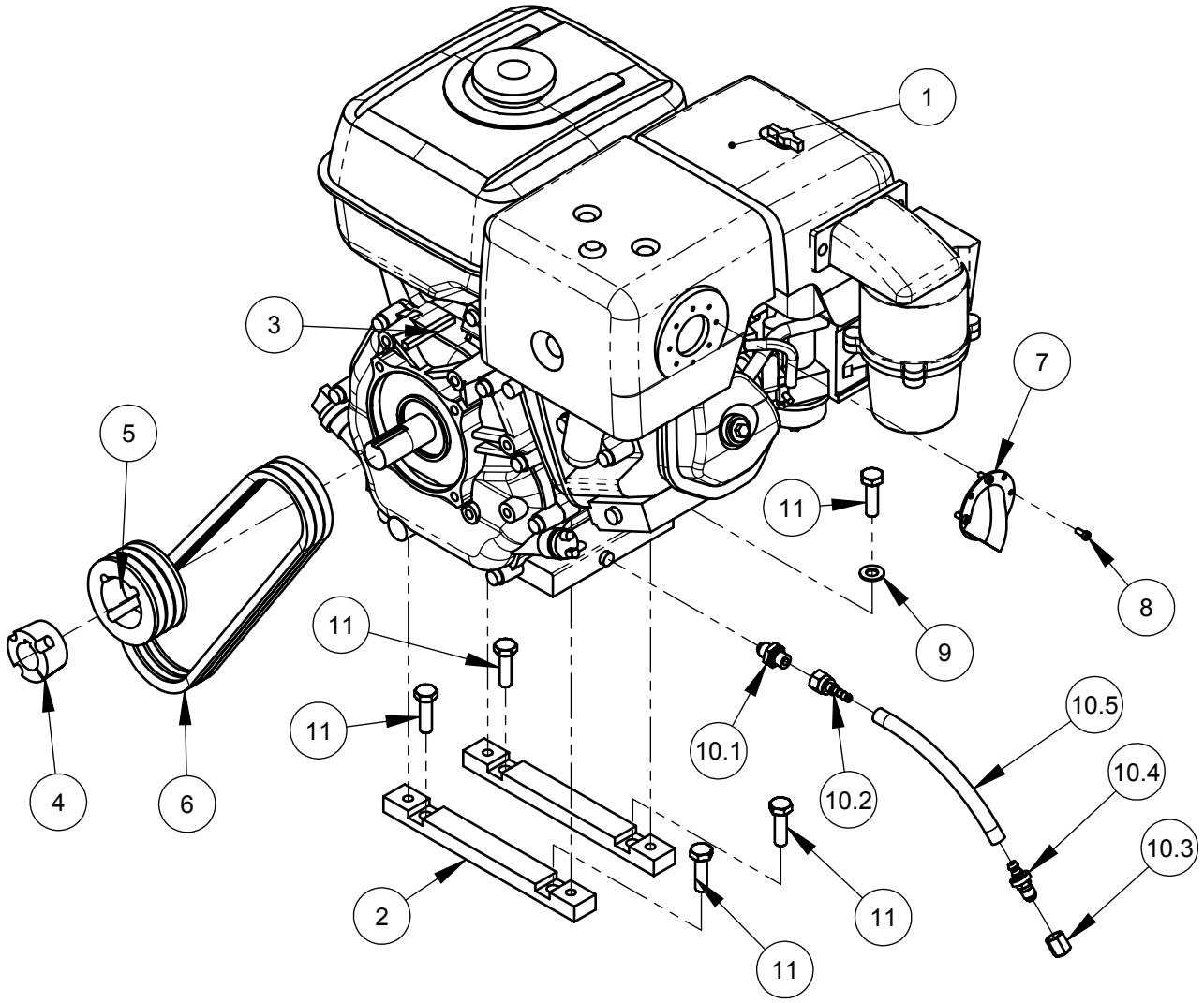
SAW ASSEMBLY (UP-CUT) #5801020



SAW ASSEMBLY (UP-CUT) #5801020

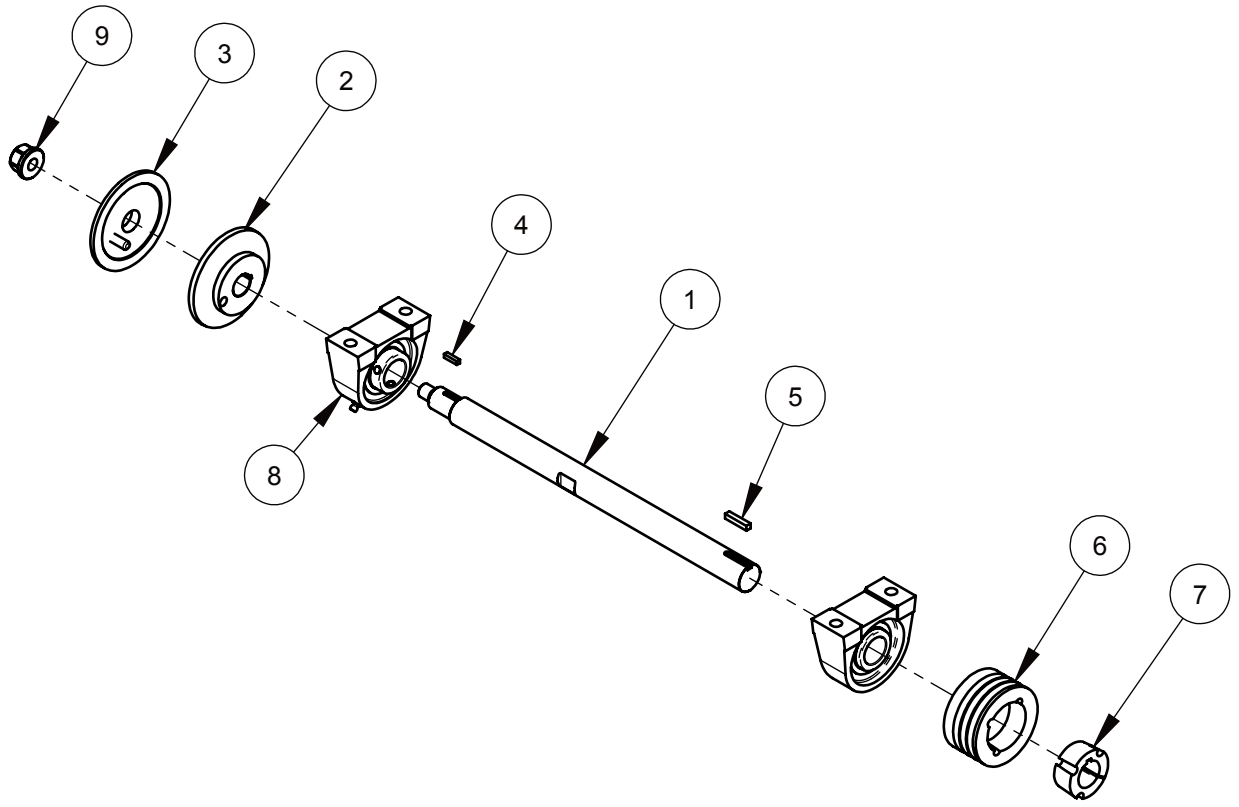
ITEM	PART NO.	QTY	DESCRIPTION
1	6040702	1	Frame Weldment
2	6040618	1	Gas Engine Parts
3	6040610	1	Blade Shaft Assembly
4	6040708	1	Front Axle Assembly
5	6049031	1	14" Blade Guard Assembly
6	6040611	1	Hose Assembly with Water Valve
7	6048279	1	Pointer Assembly
8	6040613	1	Shaft, Belt Adjustment
9	6040713	1	Blade Guard Spacer
10	6030699	1	Tapered Guard Mount
11	6040704	1	Plate, Belt Guard
12	6040718	1	Belt Guard Weldment
13	6040706	1	Sliding Handle Weldment
14	6010618	1	Bracket, Handlebar Lever
15	6010619	1	Lever, Handlebar
16	2503925	2	Cap, 1-1/4" Sq. Tube
17	2500001	2	7/8" Handle Grip
18	6040712	1	Rear Axle
19	2503754	2	Wheel 8" X 2" X 3/4"
20	2400615	4	Set Collar, 3/4"
21	2900014	9	Flat Washer, 3/8" SAE
22	2900079	2	Cap Screw, Hex Hd., 3/8-16 x 2-1/4"
23	2900056	2	Set Screw, Soc. Hd., 1/4-20 x 1/4"
24	2900319	2	Cap Screw, Hex Hd., M10 x 80mm
25	2901409	2	Cap Screw, Flat Hd. Soc., M10 x 50mm
26	2900331	1	Cap Screw, Hex Hd., M12 x 40mm
27	2900321	2	Lock Washer, M10 Split
28	2900327	1	Lock Nut, M12 Nylon
29	2900304	5	Lock Nut, M10 Nylon
30	2900307	2	Wing Screw, M6 x 16mm
31	2500256	2	Wrench Head
32	2900058	4	Flat Washer, 1/2" SAE
33	2900025	4	Cap Screw, Hex Hd., 1/2-13 x 1-1/4"
34	2900084	4	Lock Washer, 1/2" Split
35	2500810	1	Throttle Control, 36"
36	2900309	2	Cap Screw, Hex Hd., M5 x 20mm
37	2900301	2	Lock Nut, M5 Nylon
38	2900009	2	Flat Washer, 1/4" SAE
39	2900144	2	Cap Screw, Hex Hd., 1/4-20 x 3/4"
40	6048789	1	Wire Harness, Stop Switch
41	2900024	2	Lock Washer, 1/4" Split
42	2900016	2	Flat Washer, #10 USS

GAS ENGINE PARTS



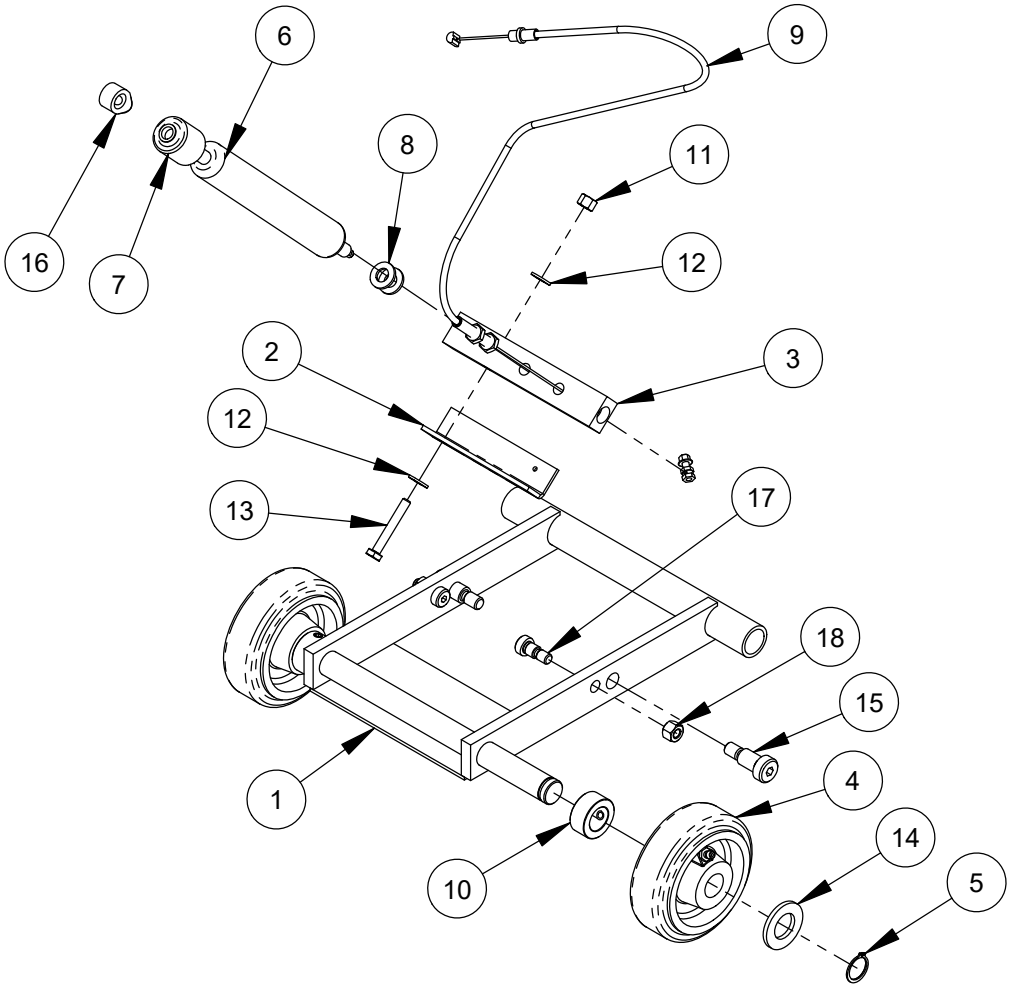
ITEM	PART NO.	QTY.	DESCRIPTION
1	6048681	1	GX390 Short Shaft
2	6040707	2	Motor Mount Adapter
3	6048134	1	Key, 1/4" Sq. x 2-1/4"
4	2500028	1	Taper Bushing, 1" w/ Set Screws
5	2500024	1	Sheave, 3.15-3 Groove
6	2500380	3	V-Belt, 3VX300
6	2500034	3	V-Belt, 3VX315 (Up-Cut)
7	2700554	1	Muffler Deflector, Honda & Lifan
8	2900206	3	Screw, Self Tapping, #8-32 x 3/8", Honda & Lifan
9	2900014	4	Flat Washer, 3/8" SAE
10	6048029	1	Oil Drain Assembly
10.1	3200539	1	Adapter, M12x1.5 Male to 5/16" M. JIC
10.2	3200540	1	Fitting, 5/16" F. JIC to 1/4" Pushlock
10.3	3200006	1	Cap, 1/4" JIC
10.4	3200040	1	Fitting, 1/4" M. JIC to 1/4" Push Lock
10.5	6048289	1	1/4" x 6.00" Oil Drain Hose
11	2900315	8	Cap Screw, Hex Hd., M10-1.5 x 35mm

BLADE SHAFT ASSEMBLY #6040610



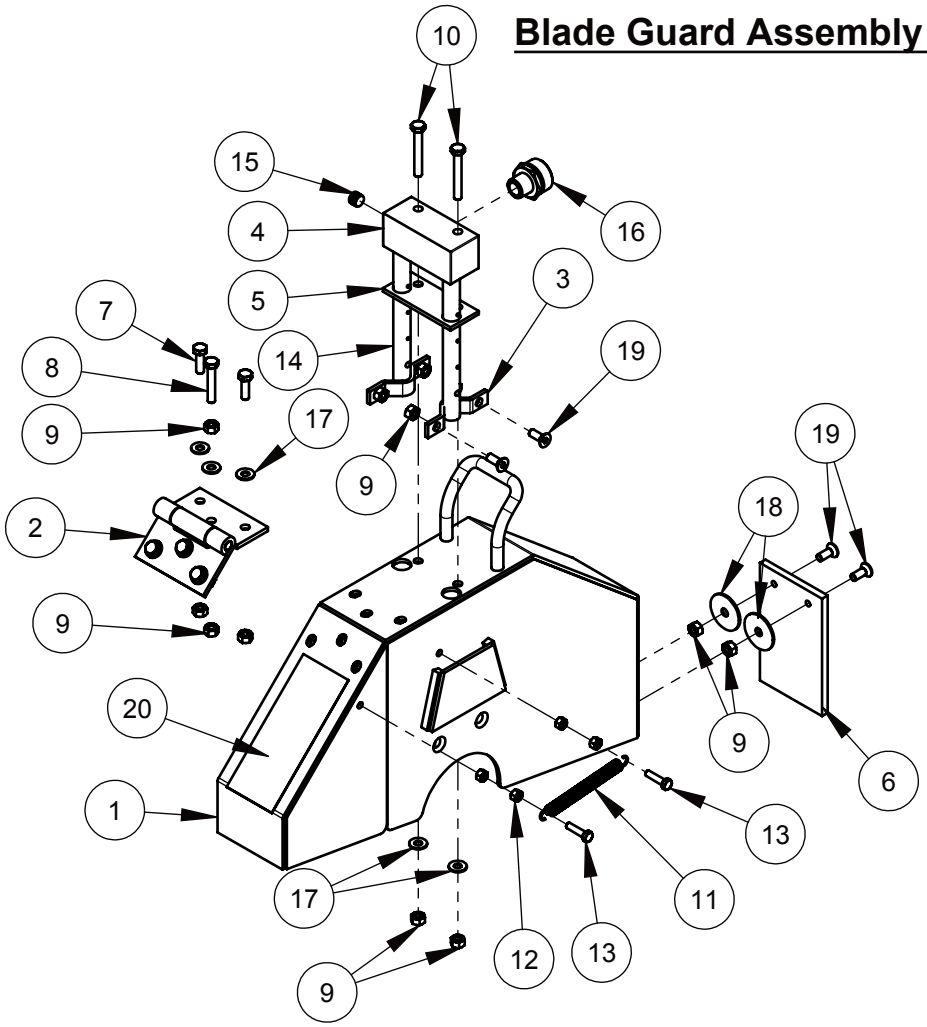
ITEM	PART NO.	QTY.	DESCRIPTION
1	6040709	1	Blade Shaft
2	6048008	1	Inner Flange 4-1/2"
3	6048009	1	Outer Flange, 4-1/2" w/ Pin
4	6048018	1	Key, 3/16" Sq. x 3/4"
5	6010169	1	Key, 1/4" Sq. x 1-1/4"
6	2500025	1	Sheave, 3.35-3 Groove
7	2500337	1	Taper Bushing, 1-1/4" w/ Set Screws
8	2500158	2	Pillow Block Bearing 1-1/4"
9	2900066	1	Flange Nut, 5/8-11 L.H.

Front Axle Assembly #6040708



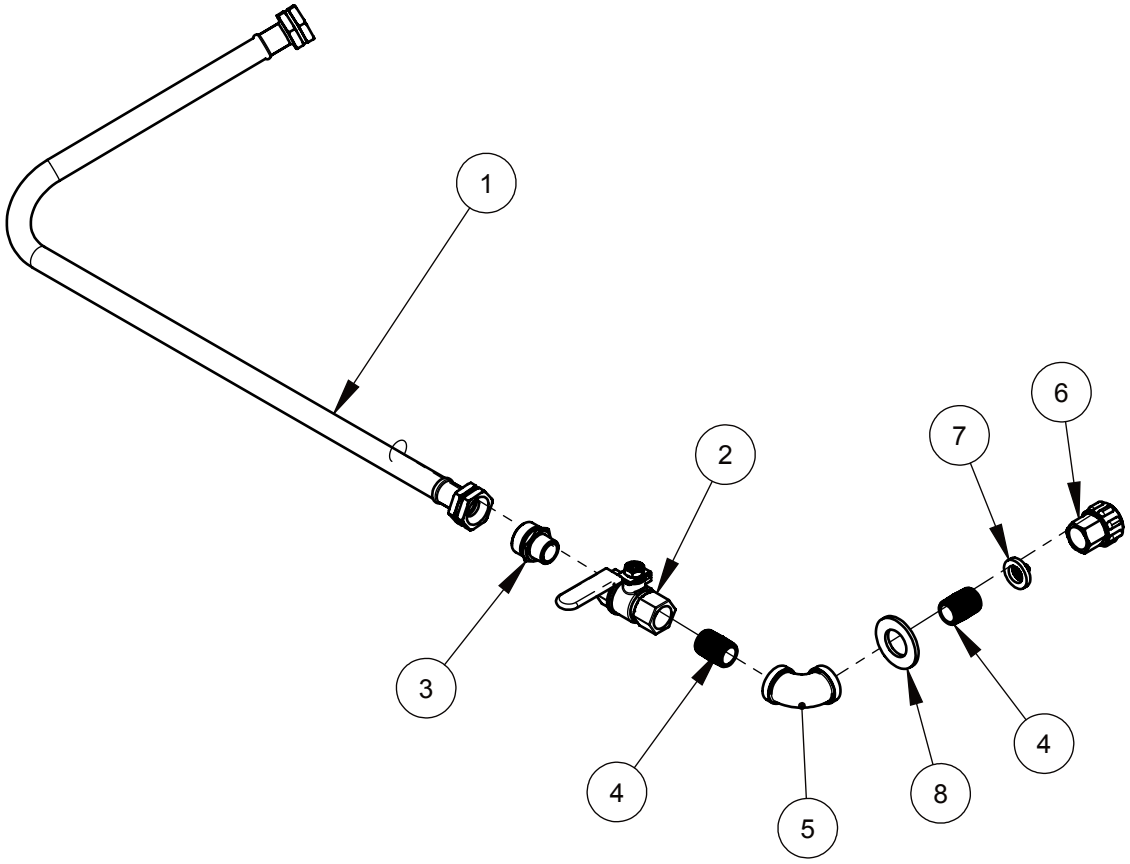
ITEM	PART NO.	QTY	DESCRIPTION
1	6040703	1	Front Axle Weldment
2	6040710	1	Release Plate
3	6040725	1	Mounting Plate
4	2503752	2	Wheel 4" X 1-1/2" X 3/4"
5	2501186	2	Retaining Ring, External 3/4"
6	2505083	1	Spring, Gas
7	2505084	1	Gas Spring Seal Protector
8	2901356	2	Flat Washer, M10
9	2506324	1	Cable Assembly
10	2400615	2	Set Collar, 3/4"
11	2900010	1	Lock Nut, 1/4-20 Nylon
12	2900009	2	Flat Washer, 1/4" SAE
13	2900392	1	Cap Screw, Hex Hd., 1/4-20 x 1-3/4"
14	2900003	2	Flat Washer, 3/4" SAE
15	2900259	2	Shoulder Screw, 1/2" x 3/4" (3/8-16)
16	2505087	1	Clevis, M12
17	2900253	2	Shoulder Screw, 3/8 x 3/8" (5/16-18)
18	2900039	2	Lock Nut, 5/16-18 Nylon

Blade Guard Assembly 14" #6049031



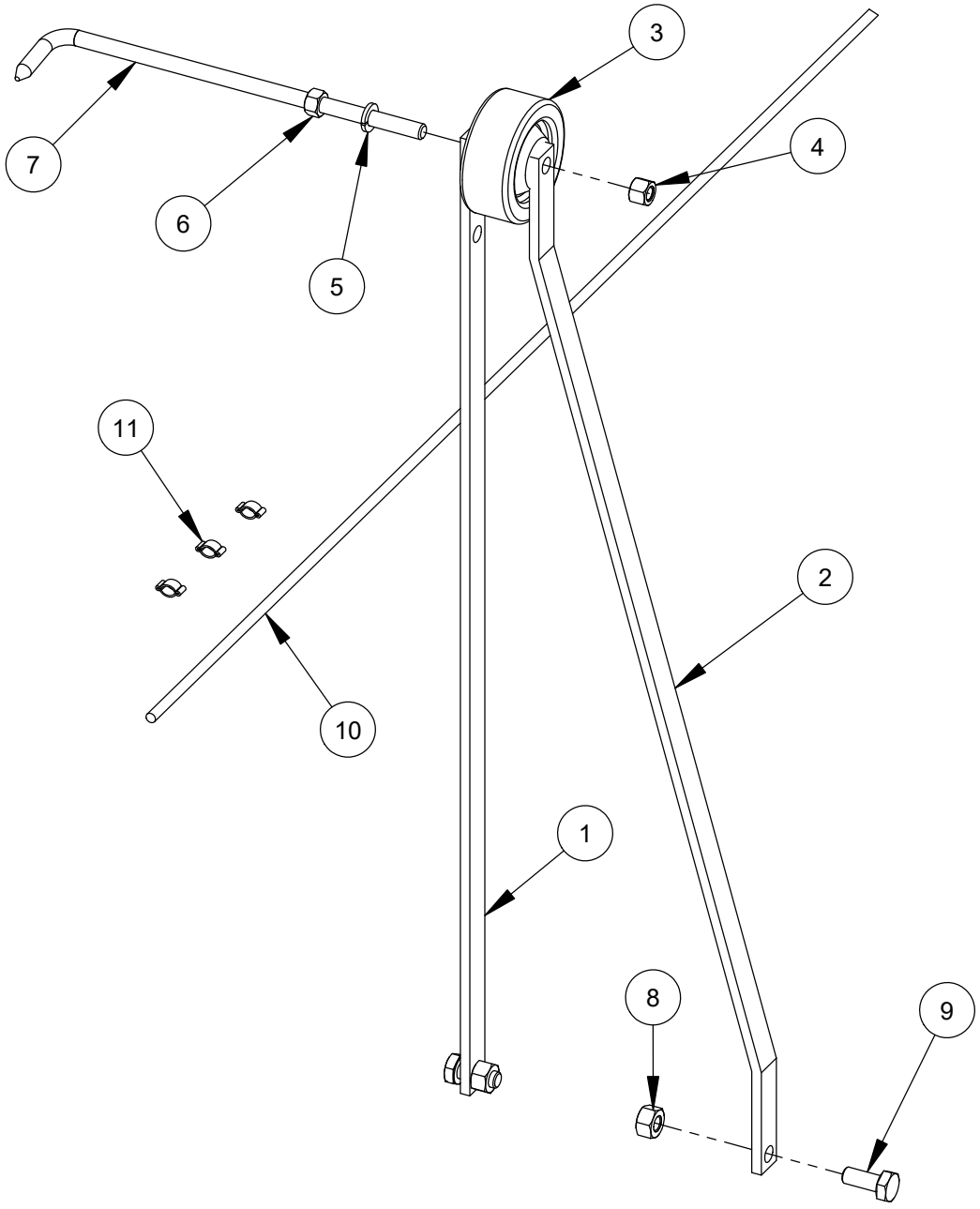
ITEM	PART NO.	QTY.	DESCRIPTION
1	6049030	1	14" Blade Guard
2	2500270	1	Blade Guard Hinge
3	6048155	2	Water Tube Clamp
4	6048123	1	Water Manifold
5	2500829	1	Water Manifold Gasket
6	6048039	1	Splash Flap
7	2900310	5	Cap Screw, Hex Hd., M6 x 20mm
8	2900312	1	Cap Screw, Hex Hd., M6 x 35mm
9	2900302	15	Lock Nut, M6 Nylon
10	2900244	2	Cap Screw, Hex Hd., M6 x 45mm
11	2500066	1	Spring, 3/8 X .055 X 3"
12	2900301	4	Lock Nut, M5 Nylon
13	2900309	2	Cap Screw, Hex Hd., M5 x 20mm
14	6048283	2	Water Tube for 14" Guard
15	3200001	1	Plug, 1/8" NPT
16	3200002	1	Fitting, 3/4" M. Pipe to 3/4" M. Garden
17	2900016	8	Flat Washer, #10 USS
18	2900083	2	Fender Washer, 1/4" x 1-1/4"
19	2900308	6	Cap Screw, Flat Hd. Soc., M6 x 16mm
20	1800001	1	Warning Label

HOSE ASSEMBLY WITH WATER VALVE #6040611



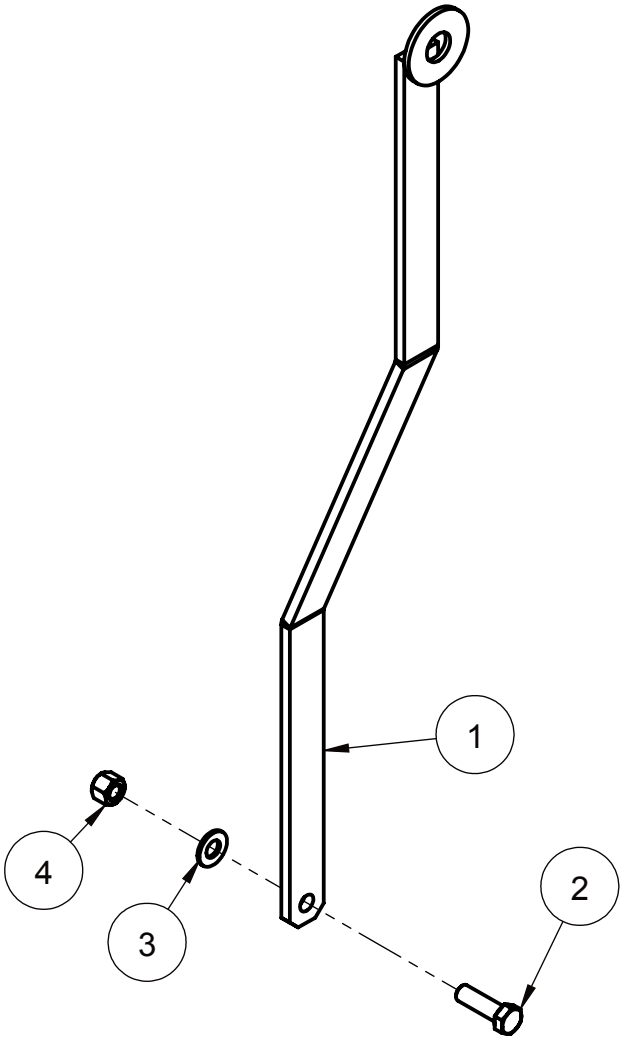
ITEM	PART NO.	QTY.	DESCRIPTION
1	6011055	1	Hose Assembly, 30" Long
2	3200027	1	Water Valve
3	3200155	1	Fitting, 1/2" M. Pipe to 3/4" M. Garden
4	3200008	2	Close Nipple, 1/2" NPT
5	3200209	1	Pipe Elbow, 1/2" Female
6	3200022	1	Fitting, 1/2" F. Pipe to 3/4" F. Garden
7	3200025	1	Hose Filter Washer
8	2900425	1	Flat Washer, 7/8" SAE

Pointer Assembly #6048080



ITEM	PART NO.	QTY.	DESCRIPTION
1	6048069	1	Pointer Bar - Straight
2	6048070	1	Pointer Bar - Offset
3	2500624	1	Wheel, 3"
4	2900018	1	Locknut, 3/8-16, Nylon
5	2900006	1	Lock Washer, 3/8" Split
6	2900033	1	Hex Nut, 3/8-16
7	2900032	1	Guide Rod
8	2900304	2	Lock Nut, M10-1.5 Nylon Insert
9	2900333	2	Cap Screw, Hex Hd., M10-1.5 x 25mm
10	6048078	1	Rope, 1/4 x 78"
11	3200221	3	Pinch Clamp, Two Ear

POINTER ASSEMBLY #6048279



ITEM	PART NO.	QTY.	DESCRIPTION
1	6048280	1	Pointer Assembly
2	2900013	1	Cap Screw, Hex Hd., 3/8-16 x 1-1/4"
3	2900014	1	Flat Washer, 3/8" SAE
4	2900018	1	Lock Nut, 3/8-16 Nylon

NOTES

EQUIPMENT AND PARTS WARRANTY

Diamond Products warrants all equipment manufactured by it against defects in workmanship or materials for a period of one (1) year from the date of shipment to Customer.

The responsibility of Diamond Products under this Warranty is limited to replacement or repair of defective parts at Diamond Products' Elyria, Ohio factory, or at a point designated by it, of such parts as shall appear to us upon inspection at such parts, to have been defective in material or workmanship, with expense for transportation and labor borne by Customer.

In no event shall Diamond Products be liable for consequential or incidental damages arising out of the failure of any Product to operate properly.

Integral units such as engines, electric motors, batteries, transmissions, etc., are excluded from this Warranty and are subject to the prime manufacturer's warranty.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, AND ALL SUCH OTHER WARRANTIES ARE HEREBY DISCLAIMED.

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